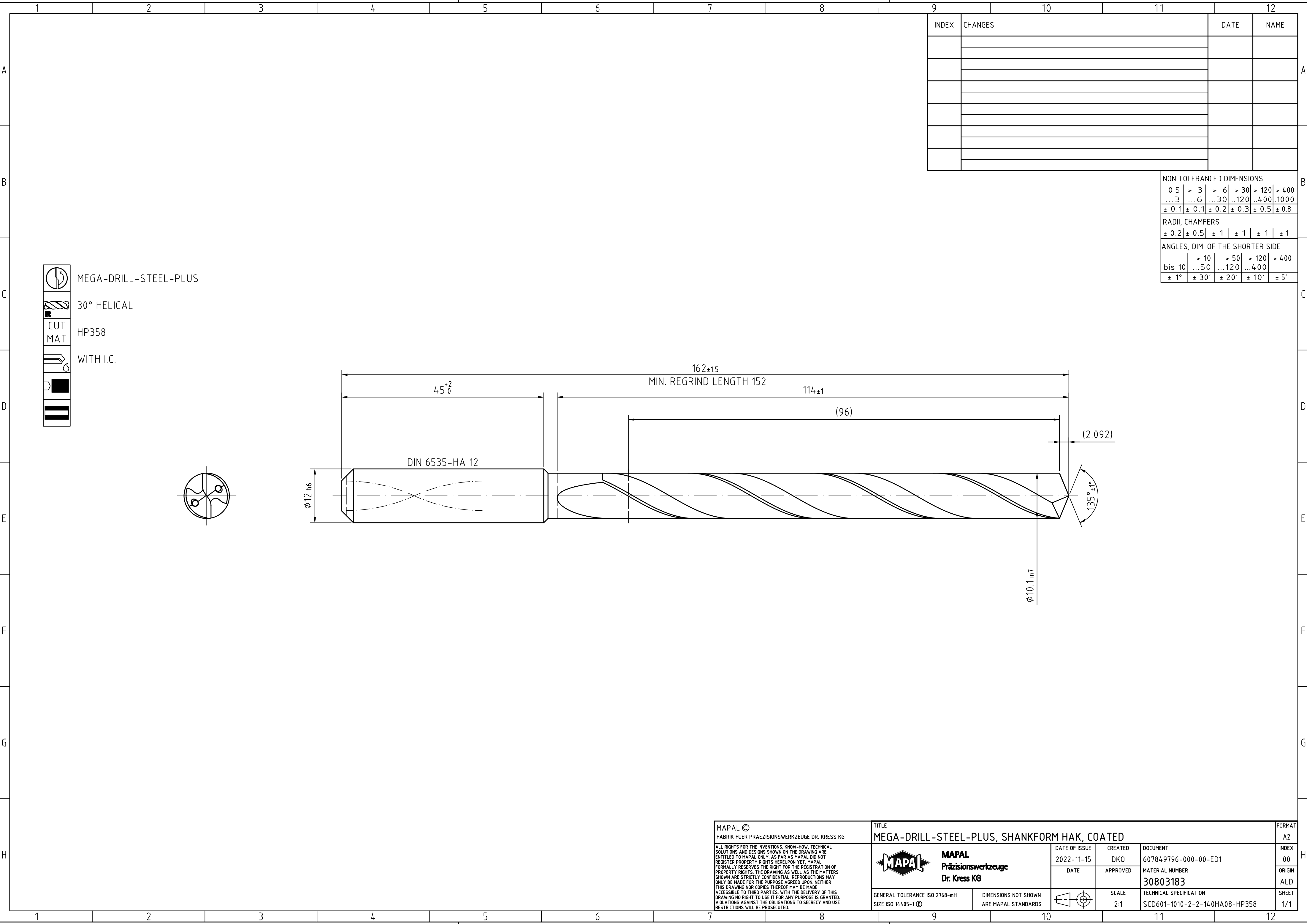




MEGA-DRILL-STEEL-PLUS

30° HELICAL

CUT MAT
HP358

WITH I.C.





INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ± 1°	> 10 ...50 ± 30'	> 50 ...120 ± 20'	> 120 ...400 ± 10'	> 400 ± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-DRILL-STEEL-PLUS, SHANKFORM HAK, COATED			FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-11-15	CREATED DKO	DOCUMENT 607849796-000-00-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 30803183	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION SCD601-1010-2-2-140HA08-HP358
					SHEET 1/1