




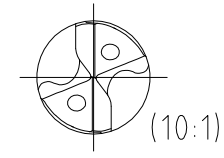
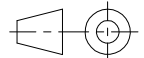


| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
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| NON TOLERANCED DIMENSIONS | | | | | |
|----------------------------------|-----------|-----------|-----------|-----------|-----------|
| 0.5 | > 3 | > 6 | > 30 | > 120 | > 400 |
| ...3 | ...6 | ...30 | ...120 | ...400 | ...1000 |
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 |
| RADI, CHAMFERS | | | | | |
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 | ± 1 |
| ANGLES, DIM. OF THE SHORTER SIDE | | | | | |
| bis 10 | > 10 | > 50 | > 120 | > 400 | |
| ...50 | ...120 | ...400 | | | |
| $\pm 1^\circ$ | $\pm 30'$ | $\pm 20'$ | $\pm 10'$ | $\pm 5'$ | |

-  MICRO-DRILL-STEEL
-  30° AT $\phi 1.5$
-  HP246
-  SEE CATALOG
-  WITH IC.



| | | | | | |
|---|---|---|---------------|--|--------------|
| MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG | | TITLE MICRO-DRILL-STEEL, SHANKFORM HA, COATED | | | FORMAT A3 |
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| | | DATE | APPROVED | MATERIAL NUMBER 31238910 | |
| GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 © | DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS |  | SCALE 5:1 | TECHNICAL SPECIFICATION SCD371-0150-2-4-142HA08-HP246 | |
| | | | | SHEET 1/1 | |