





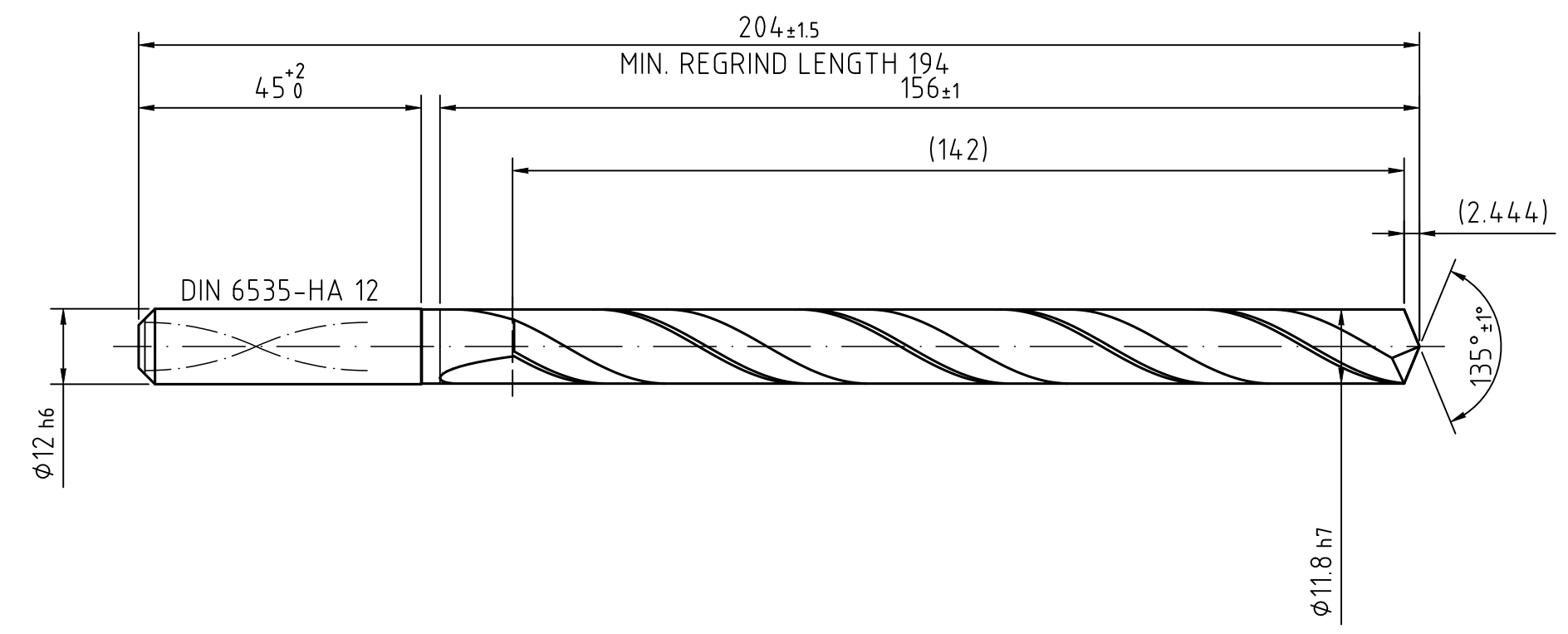
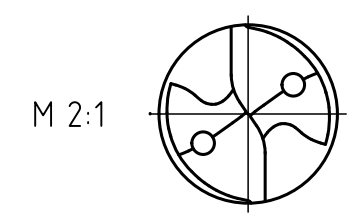




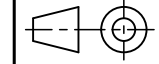
1 2 3 4 5 6 7 8 9 10 11 12

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
± 0.8	± 0.8	± 0.8	± 0.8	± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400		
± 1°	± 30'	± 20'	± 10'	± 5'

-  ECU-DRILL-STEEL
-  30° HELICAL
-  CUT MAT HP132
-  WITH I.C.
- 
- 



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 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2023-02-02	CREATED DKO	DOCUMENT 607768816-000-01-ED1	
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1		DATE 2023-02-02	APPROVED 	MATERIAL NUMBER 30677894	
DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 1:1	TECHNICAL SPECIFICATION SCD361-1180-2-2-135HA12-HP132	
SIZE ISO 14405-1		SCALE 1:1		SHEET 1/1	

1 2 3 4 5 6 7 8 9 10 11 12