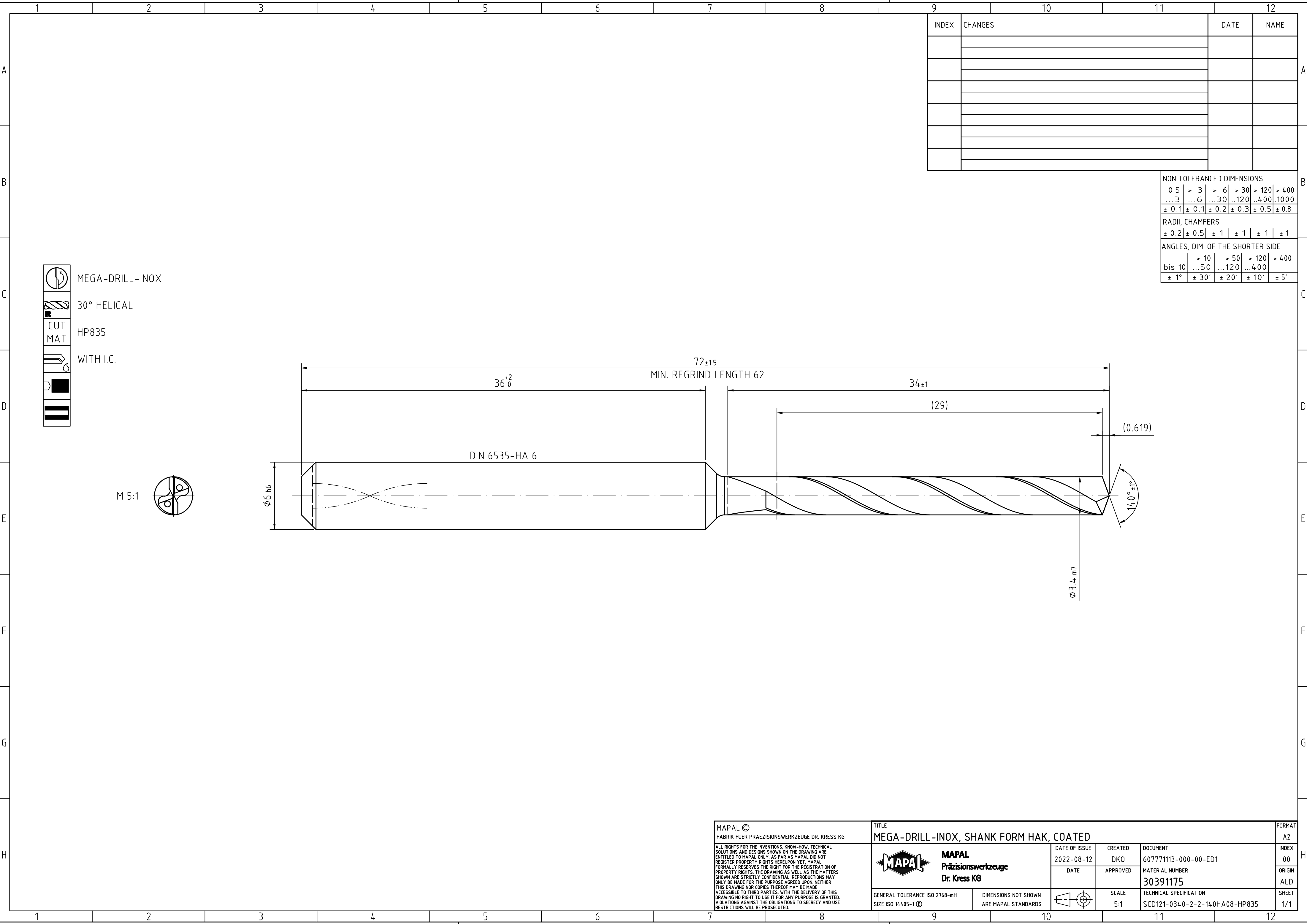




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ... 3	> 3 ... 6	> 6 ... 30	> 30 ... 120	> 120 ... 400	> 400 ... 1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ... 10	> 10 ... 50	> 50 ... 120	> 120 ... 400	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-DRILL-INOX, SHANK FORM HAK, COATED				FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-08-12	CREATED DKO	DOCUMENT 607771113-000-00-ED1	INDEX 00	
		DATE	APPROVED	MATERIAL NUMBER 30391175	ORIGIN ALD	
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