





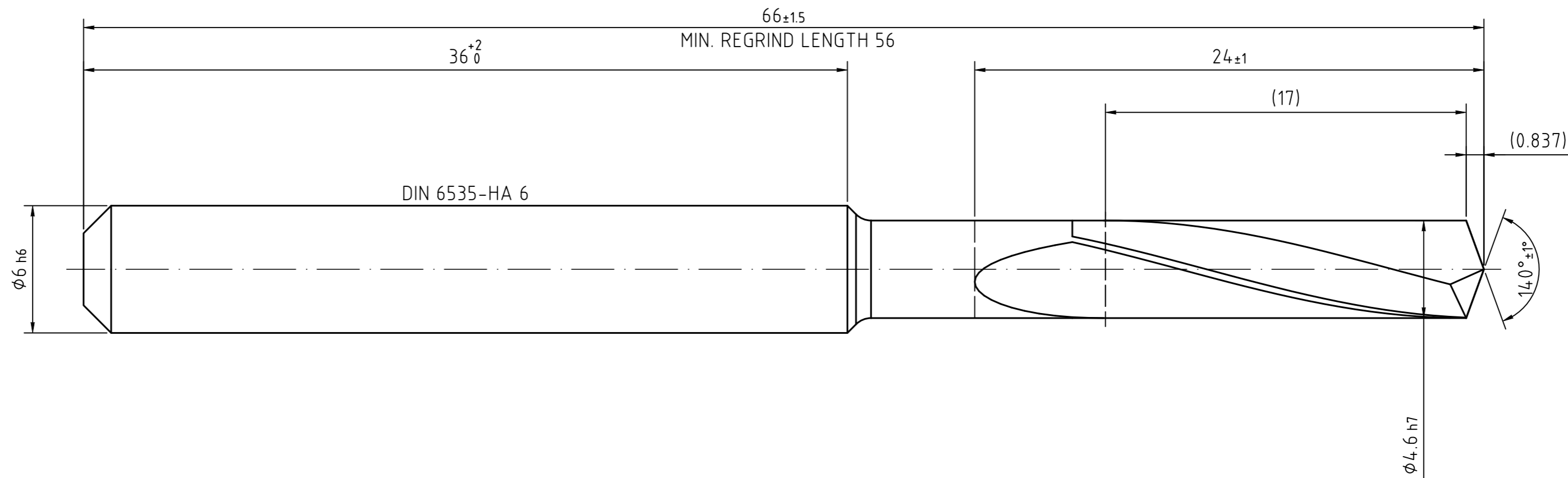
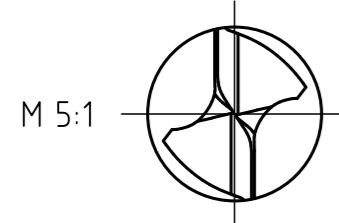




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
± 0.8	± 0.8	± 0.8	± 0.8	± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400	... 400	... 400
± 1°	± 30'	± 20'	± 10'	± 5'

-  MEGA-DRILL-HARDENED
-  15° HELICAL
-  HP809
-  WITHOUT I.C.
- 
- 



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	 <b>MAPAL</b> Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2022-12-07	CREATED DKO	DOCUMENT 607877547-000-00-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER <b>31151337</b>	ORIGIN ALD
	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	 SCALE 5:1	TECHNICAL SPECIFICATION SCD140-0460-2-2-140HA03-HP809	SHEET 1/1