INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS

0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 .1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS

± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE

bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

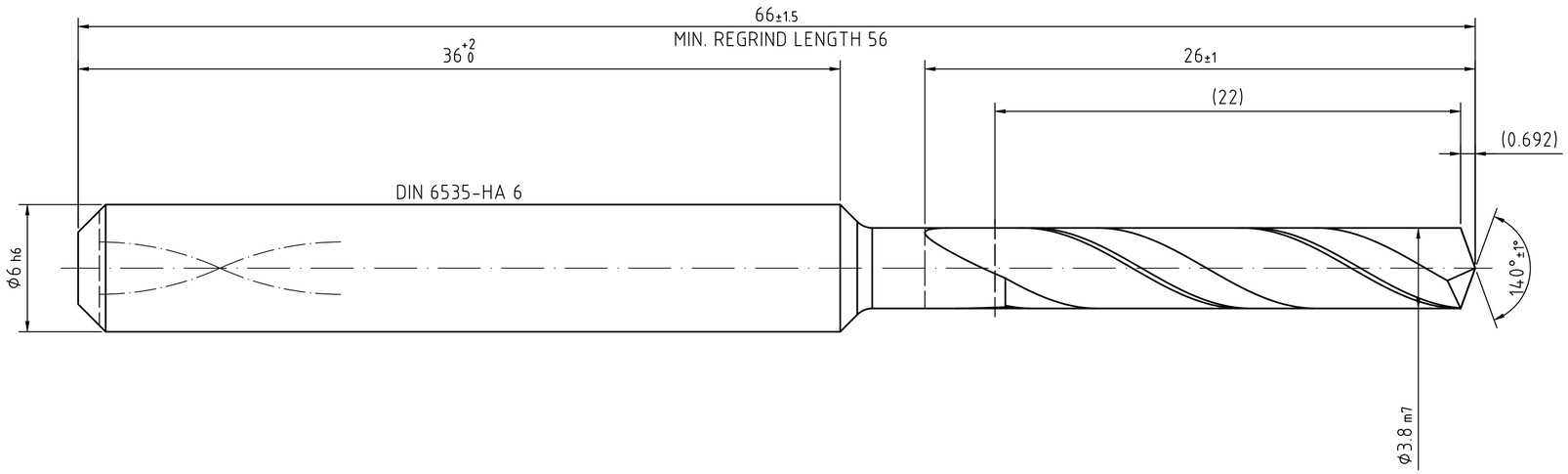
ECU-DRILL-UNI

30° HELICAL

CUT MAT HP765

WITH I.C.

M 5:1



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MAPAL
Präzisionswerkzeuge
Dr. Kress KG

GENERAL TOLERANCE ISO 2768-mH
SIZE ISO 14405-1 Ⓔ

DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS

TITLE	FORMAT
ECU-DRILL-UNI, SHANK FORM HAK, COATED	A2

DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2022-10-20	DKO	607817265-000-00-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		30421836	ALD
	SCALE	TECHNICAL SPECIFICATION	SHEET
	5:1	SCD351-0380-2-2-140HA04-HP765	1/1

BLATT/MAP/S.A2