



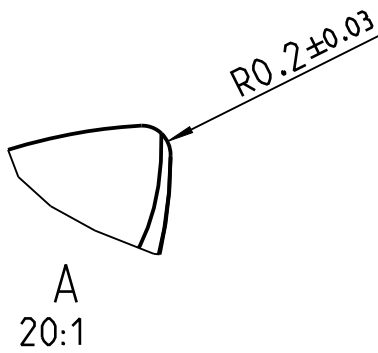
OPTIMILL-UNI-HPC -POCKET Z3

42° HELICAL FLUTET AT Ø5.70

HP920

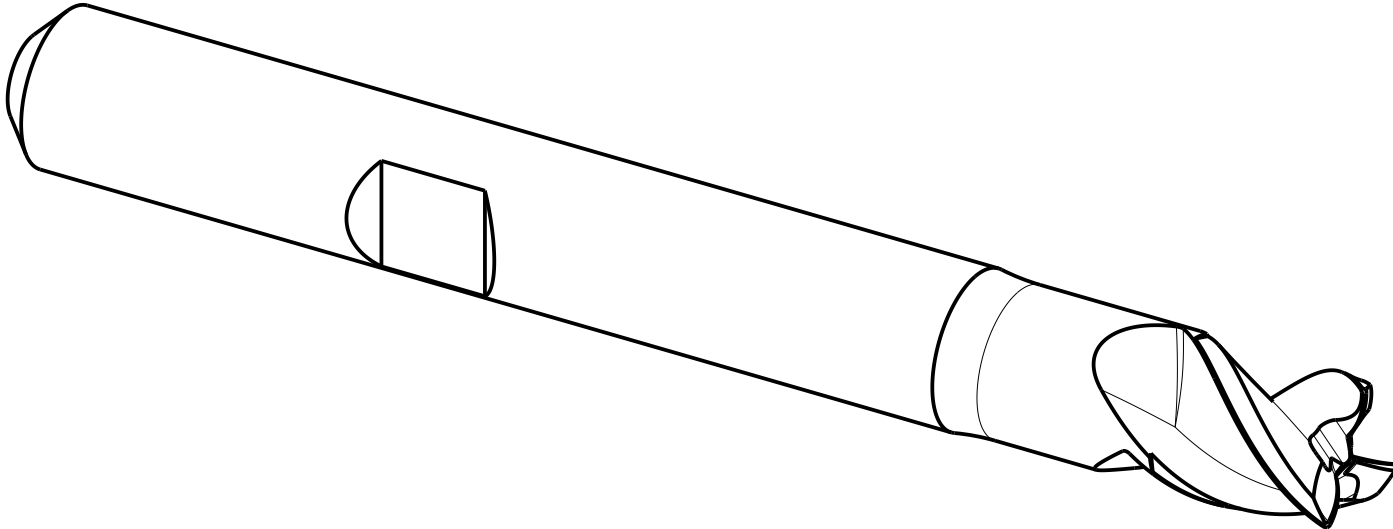
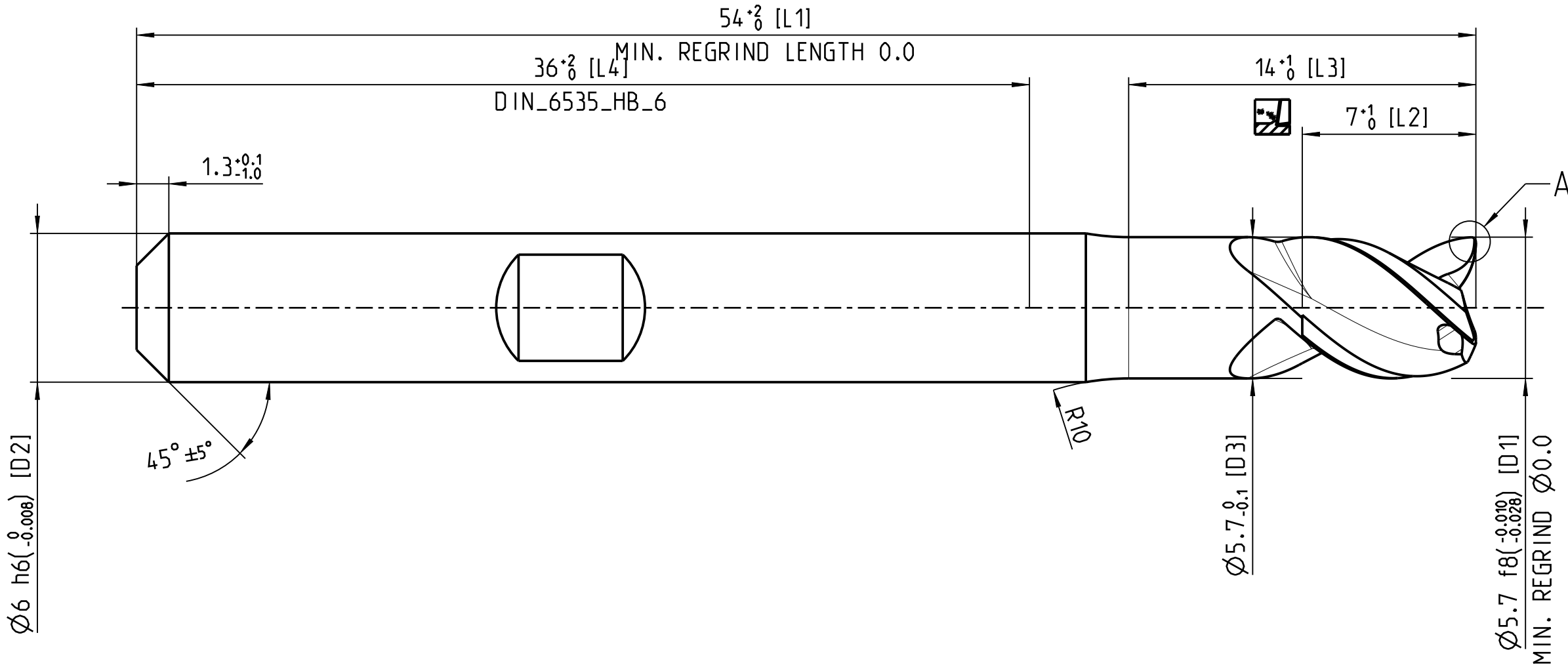
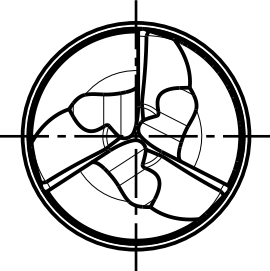
P/M/K

REGRINDING INFO	
TIP	NO
OUTER DIAMETER [D1]	NO
FLUTE	NO
NECK LENGTH [L3]	NO
NECK DIAMETER [D3]	NO
DECOATING	NO



INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	



MASS
APPROX. 0.010 kg

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE OPTIMILL-UNI-HPC-POCKET. SHANKFORM HB. COATED			FORMAT A2
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				DATE	APPROVED
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ☐		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			DOCUMENT 608147441-000-00-ED1
					MATERIAL NUMBER 30965832
				SCALE 5:1	TECHNICAL SPECIFICATION SCM840-0570Z03R-R0020HB-HP920
					INDEX 00
					ORIGIN ALD
					SHEET 1/1