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INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS						
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000	
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	
RADI, CHAMFERS						
± 0.2	± 0.5	± 1	± 1	± 1	± 1	
ANGLES, DIM. OF THE SHORTER SIDE						
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400		
± 1°	± 30'	± 20'	± 10'	± 5'		

MICRO-DRILL-STEELE
 28.9° AT Ø2.2
HP246
SEE CATALOG
WITH IC.

(10:1)

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		DATE	APPROVED	MATERIAL NUMBER 31238897	ORIGIN MED	
	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓔ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION SCD371-0220-2-4-142HA05-HP246	SHEET 1/1

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