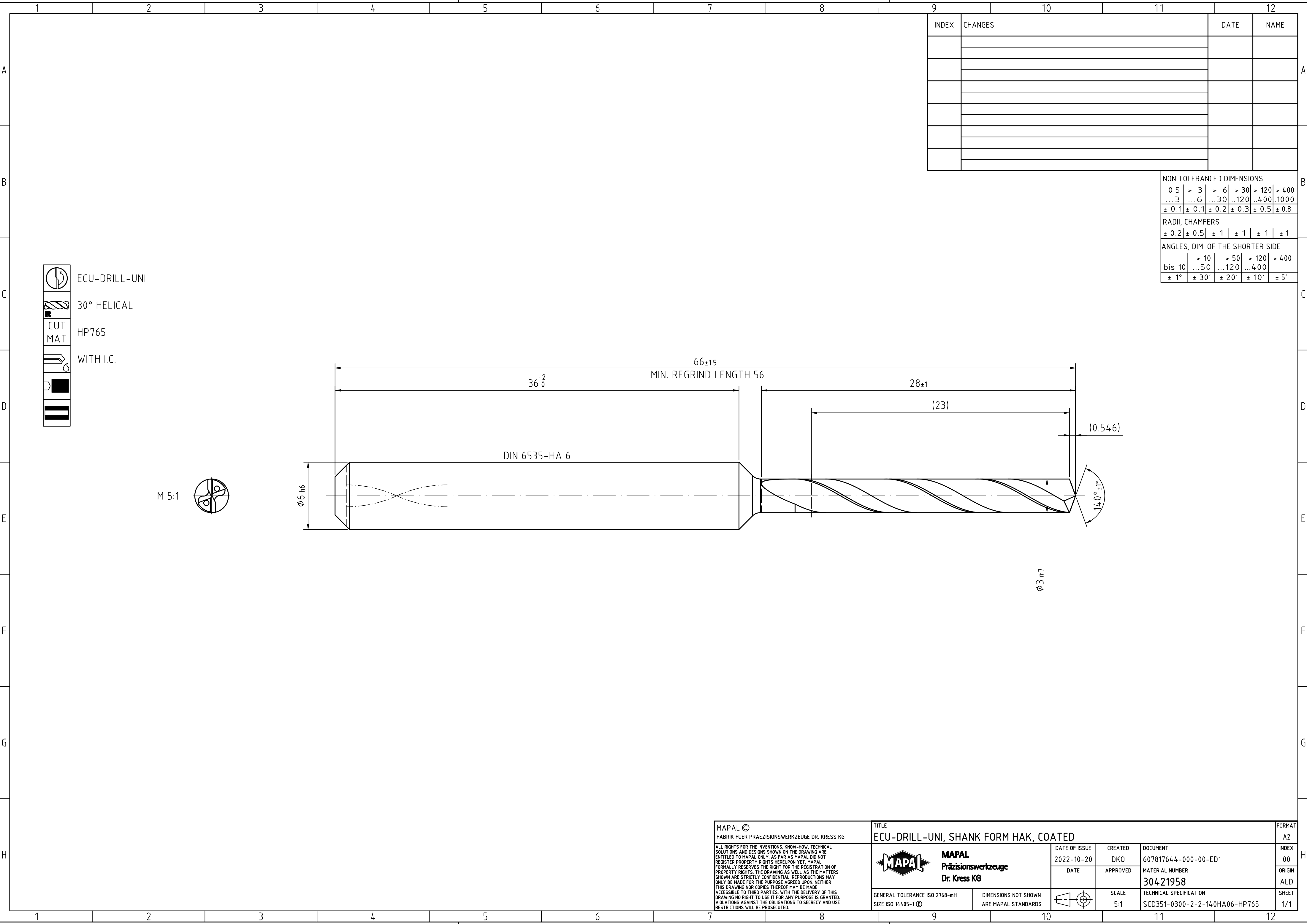




 ECU-DRILL-UNI

 30° HELICAL

 CUT MAT

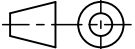
 HP765

 WITH I.C.

M 5:1

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...400			
± 1°	± 30'	± 20'	± 10'	± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED				FORMAT A2	
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		DATE	APPROVED	MATERIAL NUMBER 30421958	ORIGIN ALD		
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION SCD351-0300-2-2-140HA06-HP765	SHEET 1/1