| INDEX | CHANGES | DATE | NAME |
|---|---|---|---|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| NON TOLERANCED DIMENSIONS | | | | | |
|---|---|---|---|---|---|
| 0.5 ...3 | > 3 ...6 | > 6 ...30 | > 30 ...120 | > 120 ...400 | > 400 ...1000 |
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 |

| RADII, CHAMFERS | | | | | |
|---|---|---|---|---|---|
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 | ± 1 |

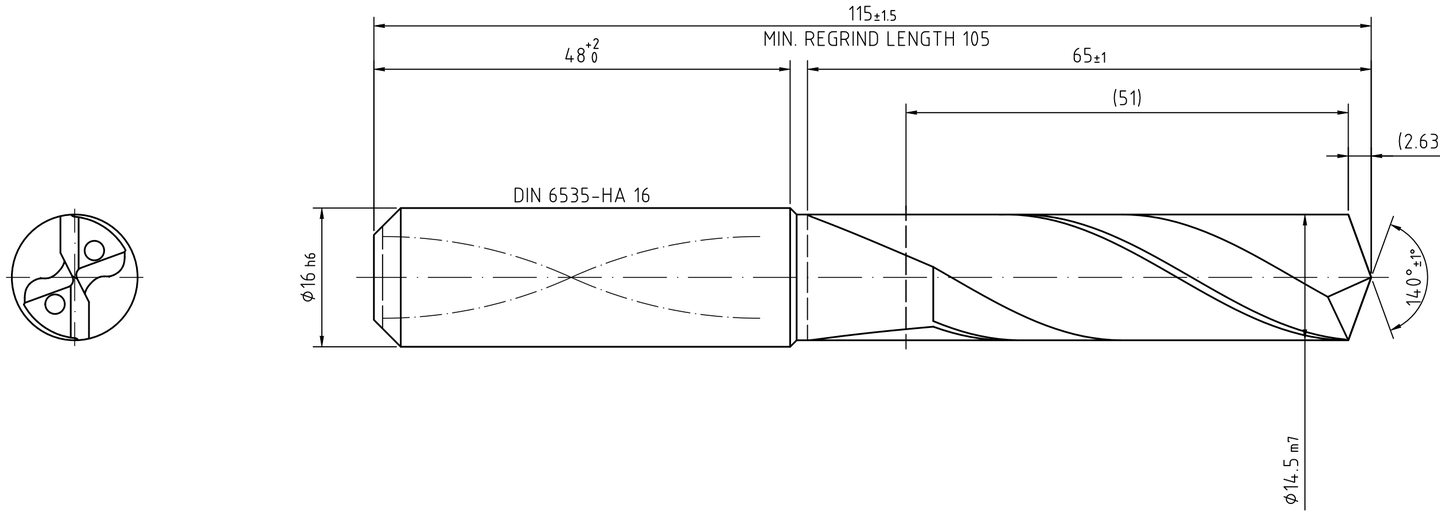
| ANGLES, DIM. OF THE SHORTER SIDE | | | | |
|---|---|---|---|---|
| bis 10 | > 10 ...50 | > 50 ...120 | > 120 ...400 | > 400 |
| ± 1° | ± 30' | ± 20' | ± 10' | ± 5' |

ECU-DRILL-UNI

30° HELICAL

CUT MAT HP765

WITH I.C.

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|---|---|---|---|---|---|
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| | | DATE | APPROVED | MATERIAL NUMBER: 30421935 | ORIGIN: ALD |
| | GENERAL TOLERANCE ISO 2768-mH<br>SIZE ISO 14405-1 Ⓔ | DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS | | SCALE: 2:1 | TECHNICAL SPECIFICATION: SCD351-1450-2-2-140HA04-HP765 | SHEET: 1/1 |