| INDEX | CHANGES | DATE | NAME |
|---|---|---|---|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| NON TOLERANCED DIMENSIONS | | | | | |
|---|---|---|---|---|---|
| 0.5 ...3 | > 3 ...6 | > 6 ...30 | > 30 ...120 | > 120 ...400 | > 400 ...1000 |
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 |

| RADII, CHAMFERS | | | | | |
|---|---|---|---|---|---|
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 | ± 1 |

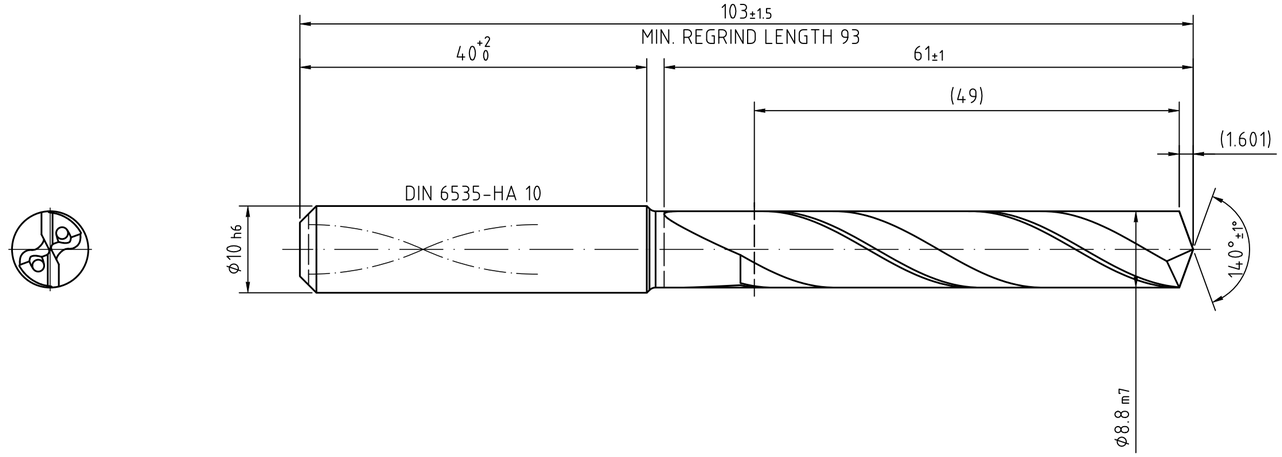
| ANGLES, DIM. OF THE SHORTER SIDE | | | | |
|---|---|---|---|---|
| bis 10 | > 10 ...50 | > 50 ...120 | > 120 ...400 | > 400 |
| ± 1° | ± 30' | ± 20' | ± 10' | ± 5' |

MEGA-DRILL-INOX

30° HELICAL

CUT MAT HP835

WITH I.C.

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TITLE
MEGA-DRILL-INOX, SHANK FORM HAK, COATED

FORMAT A2

MAPAL Präzisionswerkzeuge Dr. Kress KG

| DATE OF ISSUE | CREATED | DOCUMENT | INDEX |
|---|---|---|---|
| 2022-08-12 | DKO | 6077706644-000-00-ED1 | 00 |
| DATE | APPROVED | MATERIAL NUMBER | ORIGIN |
| | | 30391009 | ALD |

| GENERAL TOLERANCE ISO 2768-mH | DIMENSIONS NOT SHOWN | SCALE | TECHNICAL SPECIFICATION | SHEET |
|---|---|---|---|---|
| SIZE ISO 14405-1 Ⓔ | ARE MAPAL STANDARDS | 2:1 | SCD121-0880-2-2-140HA05-HP835 | 1/1 |