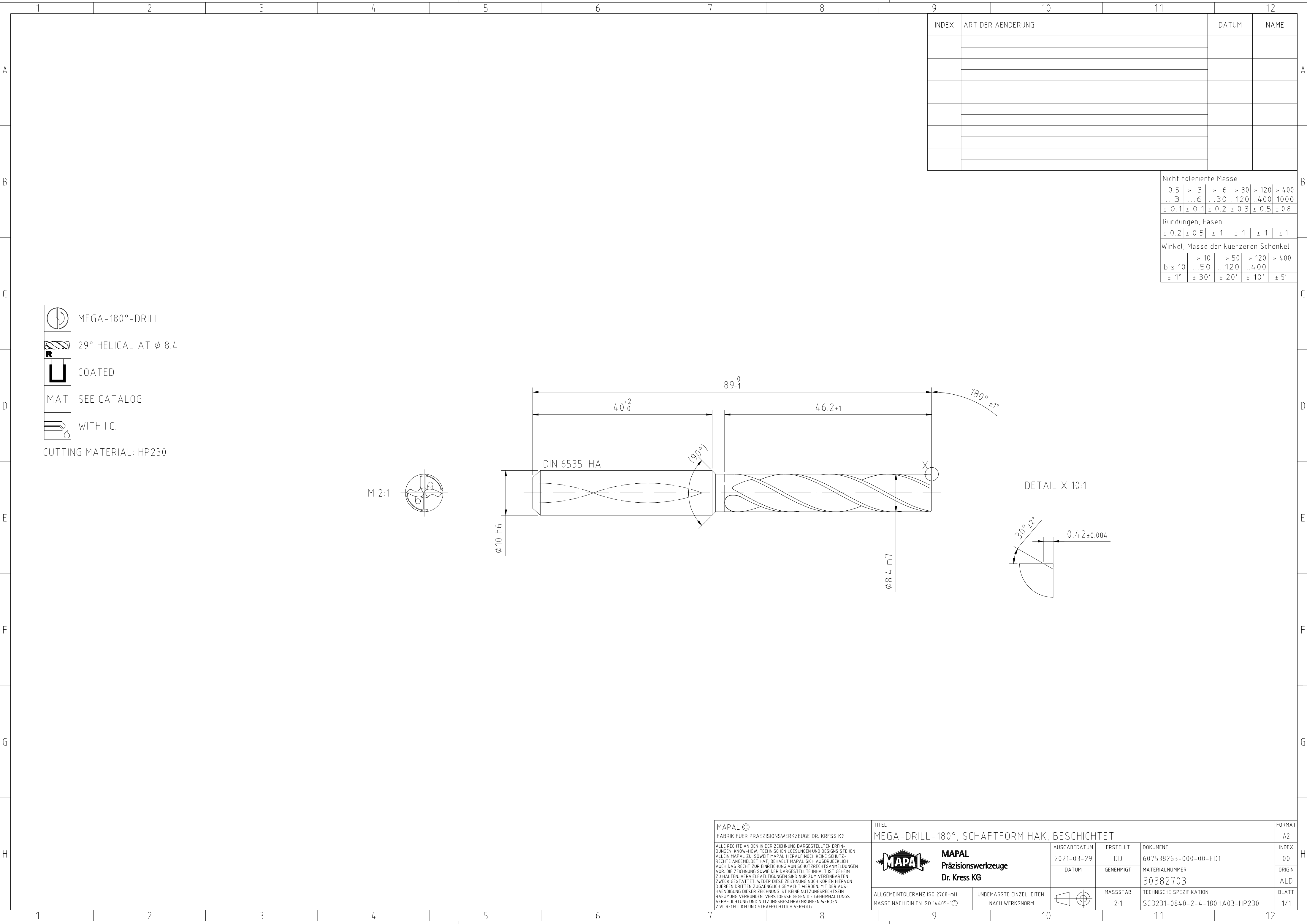




- MEGA-180°-DRILL
- 29° HELICAL AT Ø 8.4
- COATED
- SEE CATALOG
- WITH I.C.

CUTTING MATERIAL: HP230

INDEX	ART DER AENDERUNG	DATUM	NAME

Nicht tolerierte Masse				
0.5	> 3	> 6	> 30	> 120
... 3	... 6	... 30	... 120	... 400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
Rundungen, Fasen				
± 0.2	± 0.5	± 1	± 1	± 1
Winkel, Masse der kuerzeren Schenkel				
bis 10	> 10	> 50	> 120	> 400
... 50	... 120	... 400		
± 1°	± 30'	± 20'	± 10'	± 5'