



INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...400			
± 1°	± 30'	± 20'	± 10'	± 5'	

 OPTIMILL-3D-HF
 HP806

REGRINDING INFO	
TIP	●
OUTER DIAMETER	◐
FLUTE	◐
ADDING OF WORKING LENGTH	●
ADDING OF WORKING DIAMETER	●
DECOATING	○

● YES ◐ OPTIONAL ○ NO

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		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	DATE 	APPROVED 
		SCALE 2:1	TECHNICAL SPECIFICATION MHF101-080-0700-4000X075-HP806	SHEET 1/1	