INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

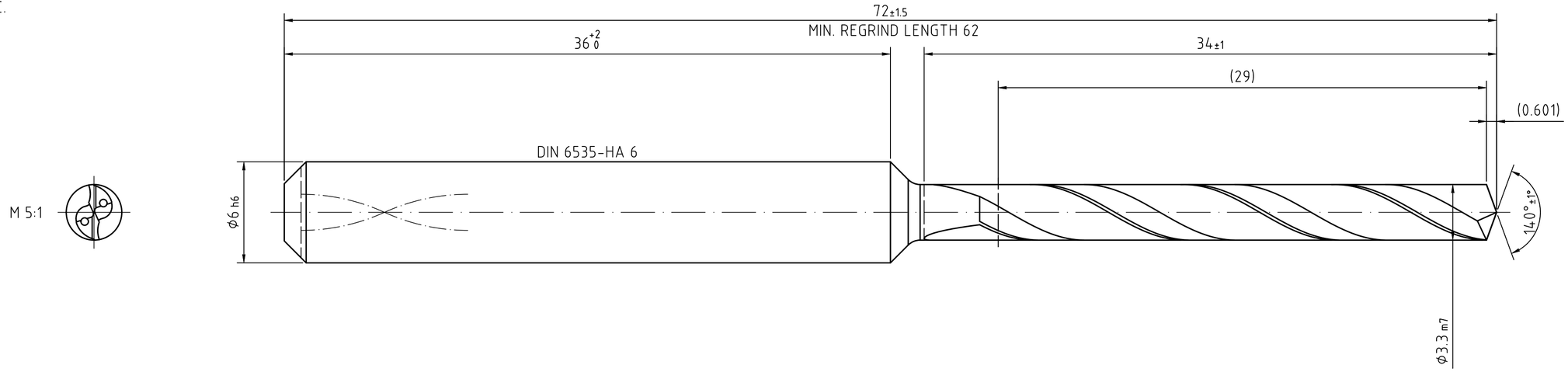
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

MEGA-DRILL-ALU

30° HELICAL

CUT MAT HU630

WITH I.C.



M 5:1

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TITLE: MEGA-DRILL-ALU, SHANK FORM HAK, UNCOATED

FORMAT: A2

MAPAL Präzisionswerkzeuge Dr. Kress KG

DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2022-11-09	DKO	606016274-000-01-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		30391424	ALD

GENERAL TOLERANCE ISO 2768-mH	DIMENSIONS NOT SHOWN	SCALE	TECHNICAL SPECIFICATION	SHEET
SIZE ISO 14405-1 Ⓔ	ARE MAPAL STANDARDS	5:1	SCD131-0330-2-2-140HA08-HU630	1/1