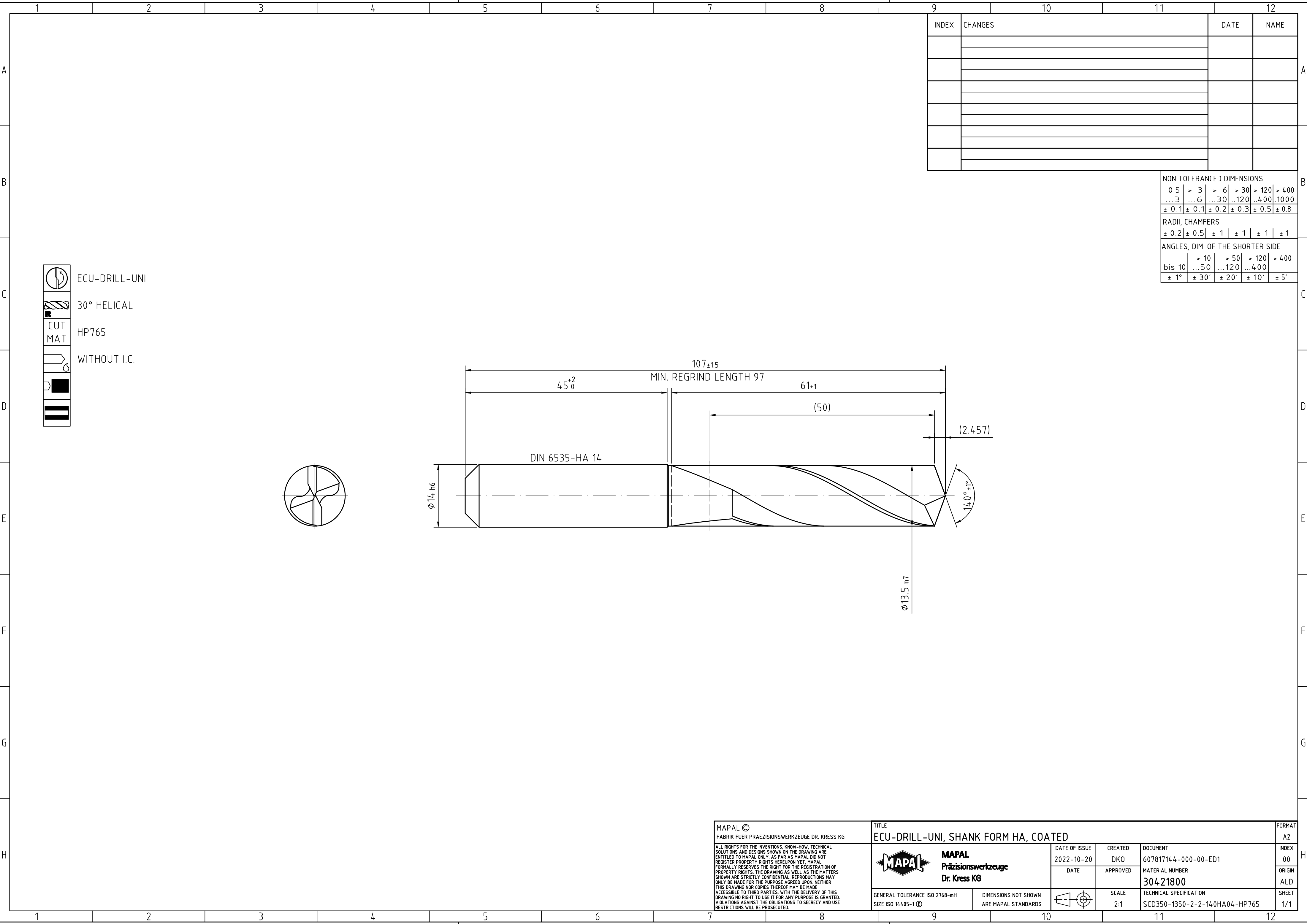




- ECU-DRILL-UNI
- 30° HELICAL
- HP765
- WITHOUT I.C.

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...400			
± 1°	± 30'	± 20'	± 10'	± 5'	

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				CREATED DKO	ORIGIN ALD
				DATE	MATERIAL NUMBER 30421800
				APPROVED	TECHNICAL SPECIFICATION SCD350-1350-2-2-140HA04-HP765
				SCALE 2:1	SHEET 1/1
				GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1	
				DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	