А В С	1 2 0PTIMILL-3D-CR,Z=2 HP803	3		4	5	6	7 8		9 1(		11  DATE    DATE  DATE    NON TOLERANCED DIMENSIO  0    0.5  > 3  > 6  > 30   3 6 30 120    ± 0.1  ± 0.1  ± 0.2  ± 0.3    RADII, CHAMFERS  ± 1  ± 1    ANGLES, DIM. OF THE SHORT  > 10  > 50    bis 10 50 120 4    ± 1°  ± 30'  ± 20'  ±	> 120 > 400 4001000 <u>± 0.5 ± 0.8</u> <u>± 1 ± 1</u> ER SIDE
E		M 5:1	MN-30.46-90			100 <u>+</u> MIN TOOL LEN (93.1)		6.9 <sup>+1</sup> CUTTII	<u>NG LENGTH</u>			D E F
G	REGRINDING INFO TIP OUTER DIAMETER FLUTE											G
H	ADDING OF WORKING LENGTH ADDING OF WORKING DIAMETER DECOATING • YES • OPTIONAL O NO 1 2 ATT/MAP/S.A2	0		4	5	6	MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HERUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NOR GIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED. 8	TITLE OPTIMILL - 3 GENERAL TOLERANCI SIZE ISO 14405-1 (È		DATE OF ISSUE CREATED 2021-11-24 SAY DATE APPROVED SCALE 2:1	DOCUMENT 607410178-000-01-ED1 MATERIAL NUMBER 31153811 TECHNICAL SPECIFICATION MCR100-060-0030-X100-HP803 11	FORMAT A2 INDEX 00 ORIGIN ALD SHEET 1/1 12

	2	3	4	5	6	
/\$ 42						