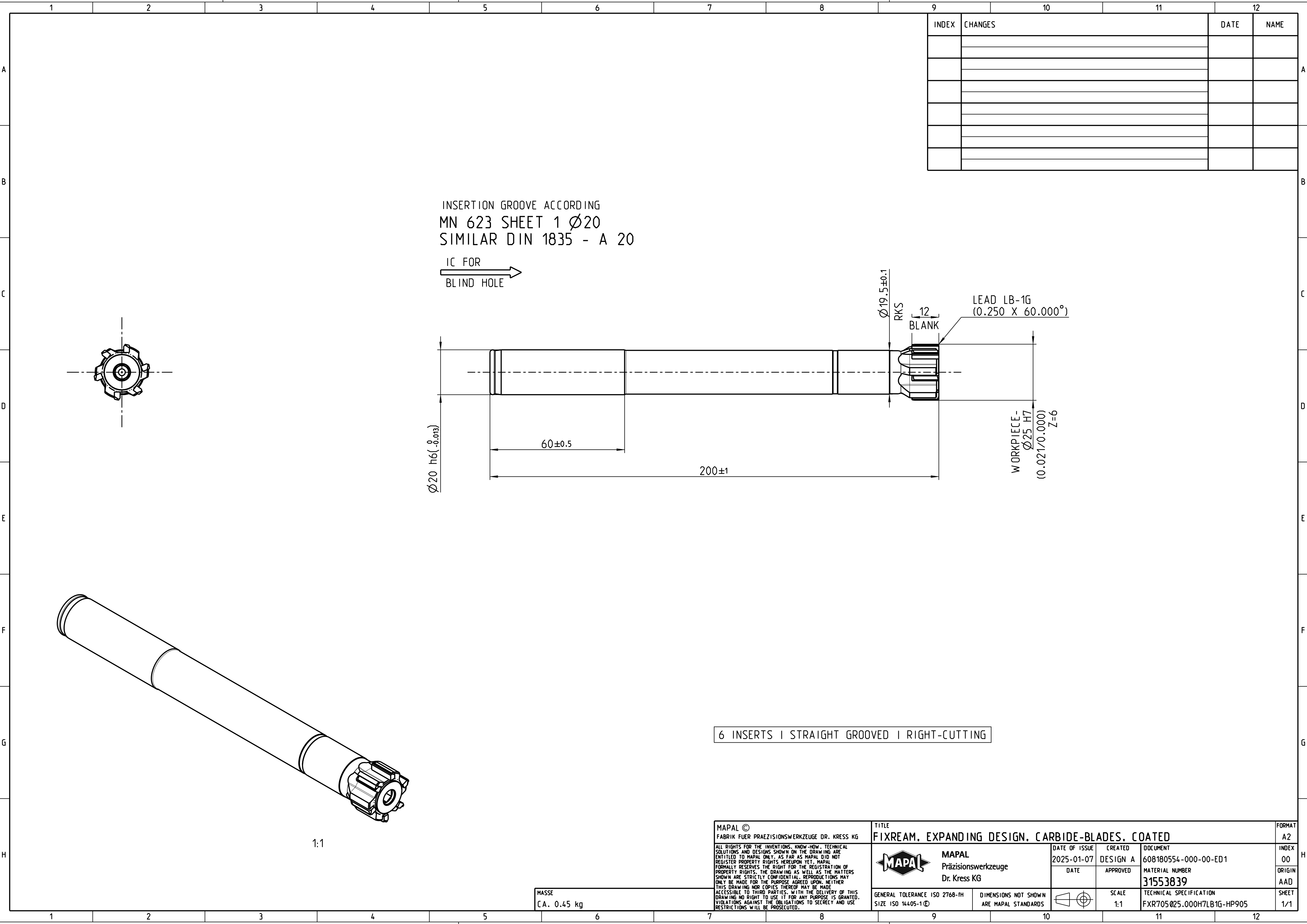




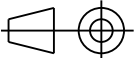
INDEX	CHANGES	DATE	NAME

INSERTION GROOVE ACCORDING
MN 623 SHEET 1 Ø20
SIMILAR DIN 1835 - A 20

IC FOR
BLIND HOLE

Ø19.5±0.1
RKS
12
BLANK
LEAD LB-1G
(0.250 X 60.000°)
WORKPIECE-
Ø25 H7
(0.021/0.000)
Z=6

6 INSERTS | STRAIGHT GROOVED | RIGHT-CUTTING

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE FIXREAM. EXPANDING DESIGN. CARBIDE-BLADES. COATED				FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.		DATE OF ISSUE 2025-01-07		CREATED DESIGN A	DOCUMENT 608180554-000-00-ED1	INDEX 00
		DATE		APPROVED	MATERIAL NUMBER 31553839	ORIGIN AAD
MASSE CA. 0.45 kg		GENERAL TOLERANCE ISO 2768-1H SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	 SCALE 1:1	TECHNICAL SPECIFICATION FXR705Ø25.000H7LB1G-HP905	SHEET 1/1