

30382804 MEGA180 ~SCD231-0680-2-4-180HA05-HP230

PROJEKT

ÄHNLICH

DEBITOR

DEBITOR NAME

D

C

B

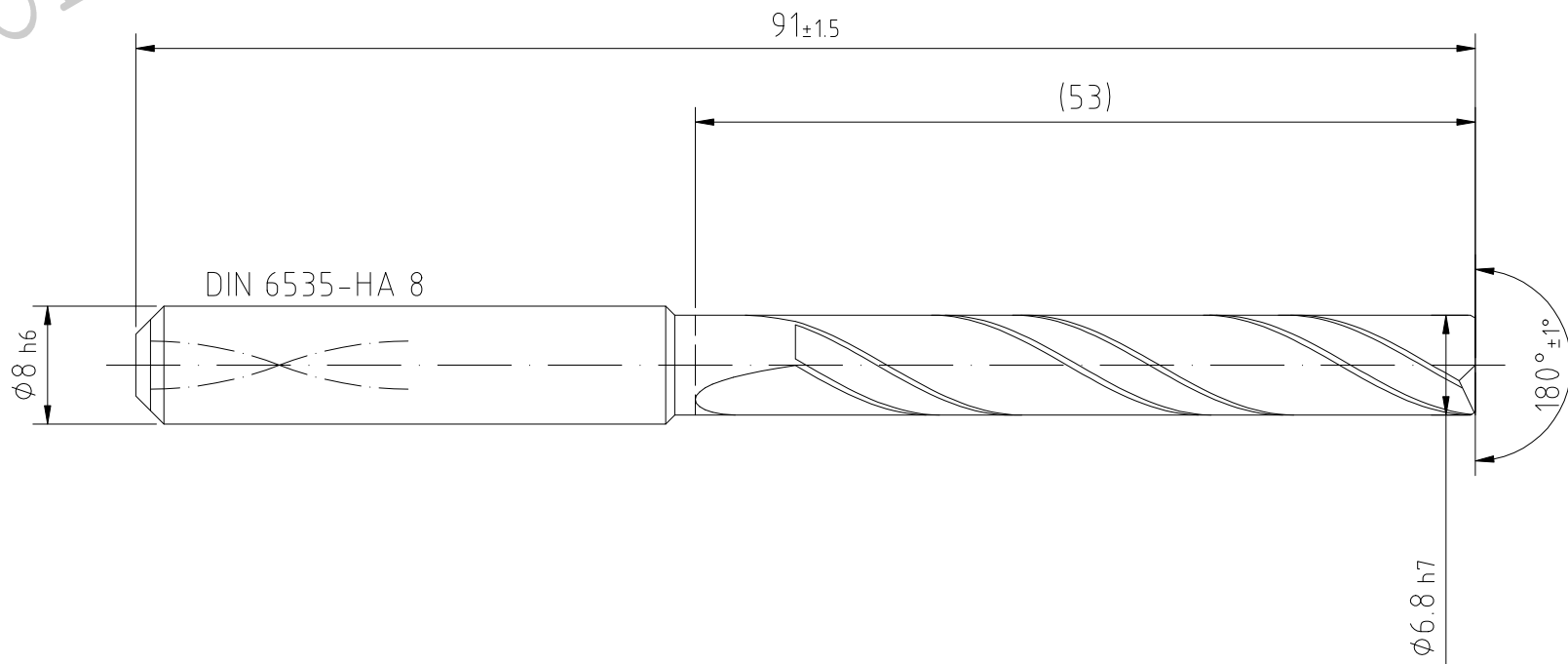
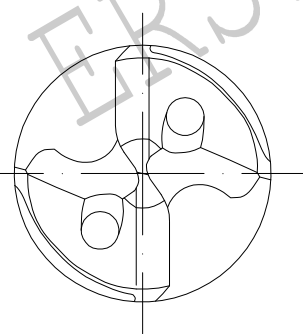
A

BLATT/MAP/S.A2

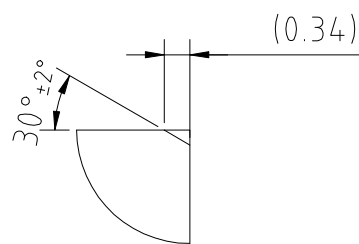


MEGA-DRILLI-180°
~30° HELICAL AT Ø 6.8
CUT MAT HP230
MAT SEE CATALOG
WITH I.C.

M 5:1



DETAIL Z 10:1



COMPONENT			MAPAL ©			TITLE					FORMAT
REDWOFL GRUNDFOS MAGNA			FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG			MEGA-DRILL-180°, SHANK FORM HAK, COATED					A2
PART FEATURE			ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.				MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE	CREATED	DOCUMENT	INDEX
CUSTOMER COMPONENT REFERENCE								2023-12-22	ASP	608033370-000-00-ED1	00
								DATE	APPROVED	MATERIAL NUMBER	ORIGIN
										30382804	ALD
WORKPIECE MATERIAL	TOOL-NO.	OP-NO.				GENERAL TOLERANCE ISO 2768-mH	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE	TECHNICAL SPECIFICATION	SHEET
EN-GJL-2560 GG25						SIZE ISO 14405-1 Ⓢ			2:1	SCD231-0680-2-4-180HA05-HP230	1/1

INDEX	CHANGES	DATE	NAME

NICHT TOLERIERTE MASSE					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RUNDUNGEN, FASEN					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
WINKEL, MASSE DER KUERZEREN SCHENKEL					
bis 10	> 10	> 50	> 120	> 400	
...50	...120	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'	

608033370-000-00-ED1 / A2 / 20 / In Erstellung / 22.12.2023 / SPRUESSLER