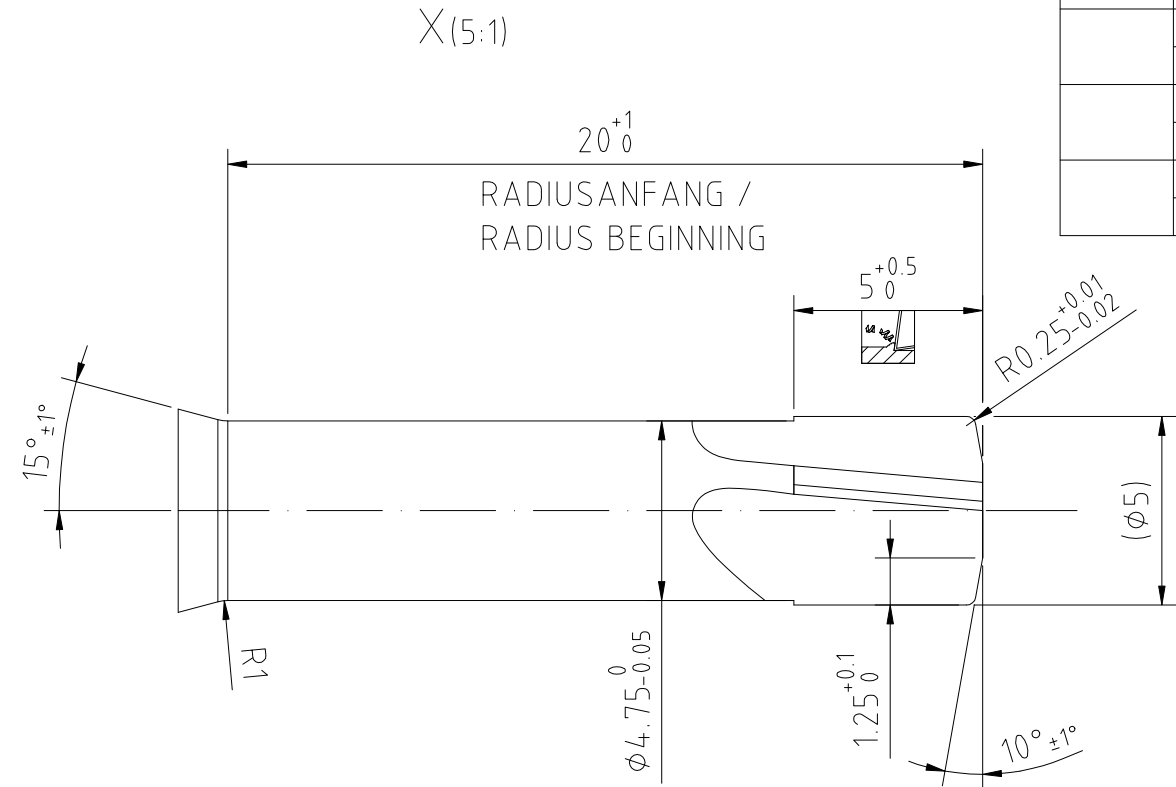


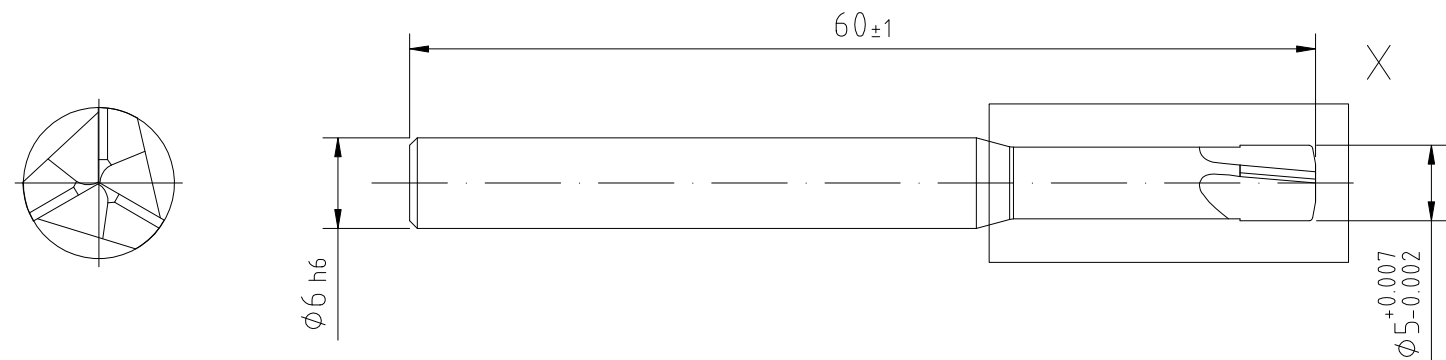
INDEX	CHANGES	DATE	NAME



NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'



REGRINDING INFO	
TIP	<input type="radio"/>
OUTER DIAMETER	<input type="radio"/>
FLUTE	<input type="radio"/>
ADDING OF WORKING LENGTH	<input type="radio"/>
ADDING OF WORKING DIAMETER	<input type="radio"/>
DECOATING	<input type="radio"/>

● YES ● OPTIONAL ○ NO

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FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG

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TITLE
OPTIMILL-3D-HF, SHANKFORM HA, SC, COATED



MAPAL
Präzisionswerkzeuge
Dr. Kress KG

DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2023-12-08	JG	608029452-000-00-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		31150903	MED
GENERAL TOLERANCE ISO 2768-mH	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE	TECHNICAL SPECIFICATION
SIZE ISO 14405-1 Ⓢ		2:1	MHF100-050-0400-2000X060-HP806
			SHEET 1/1