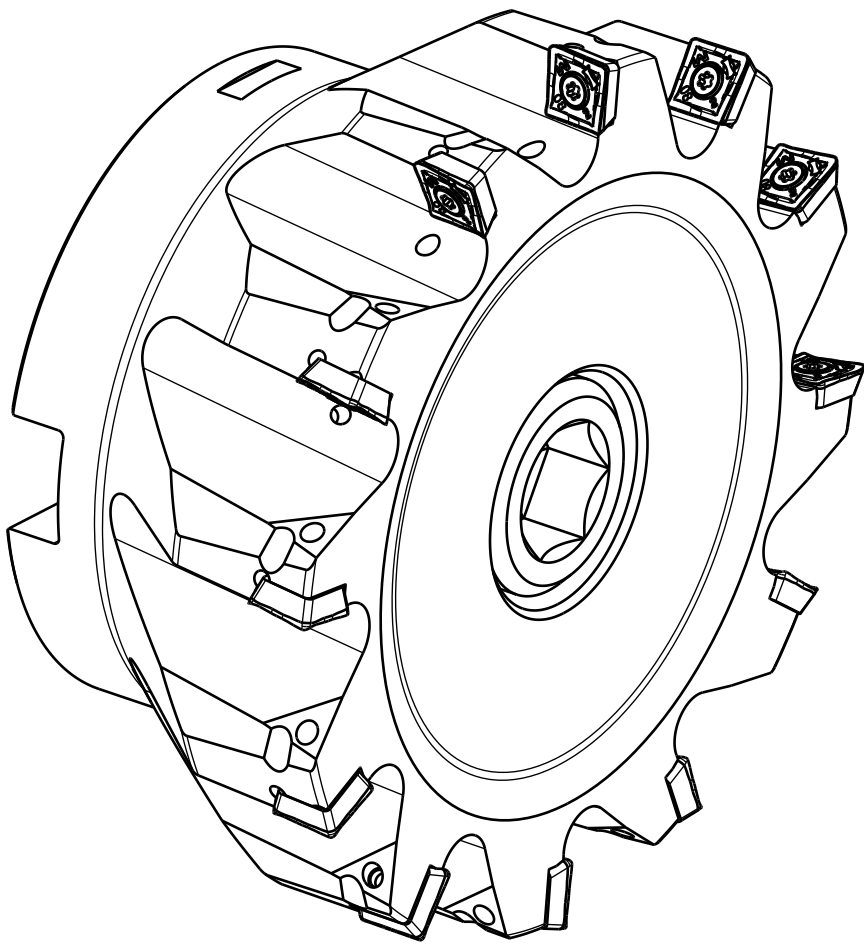
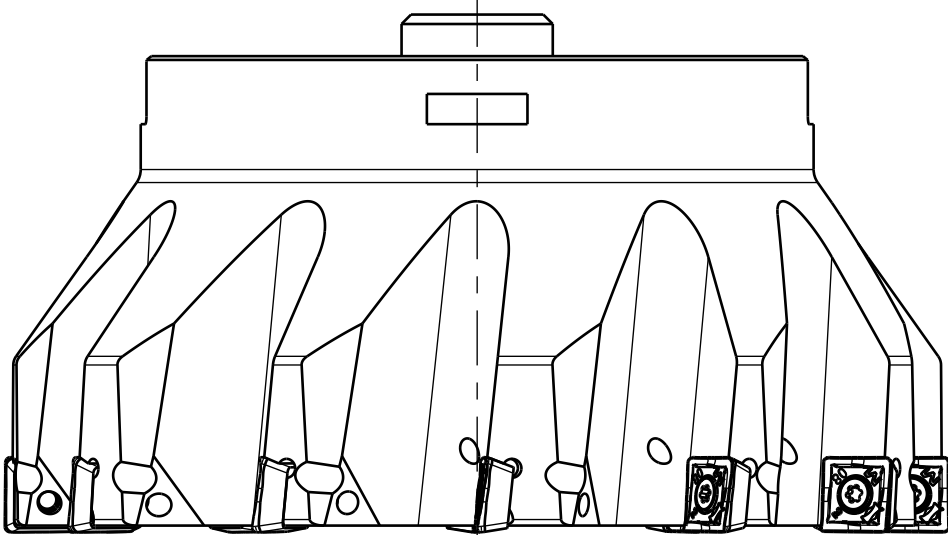
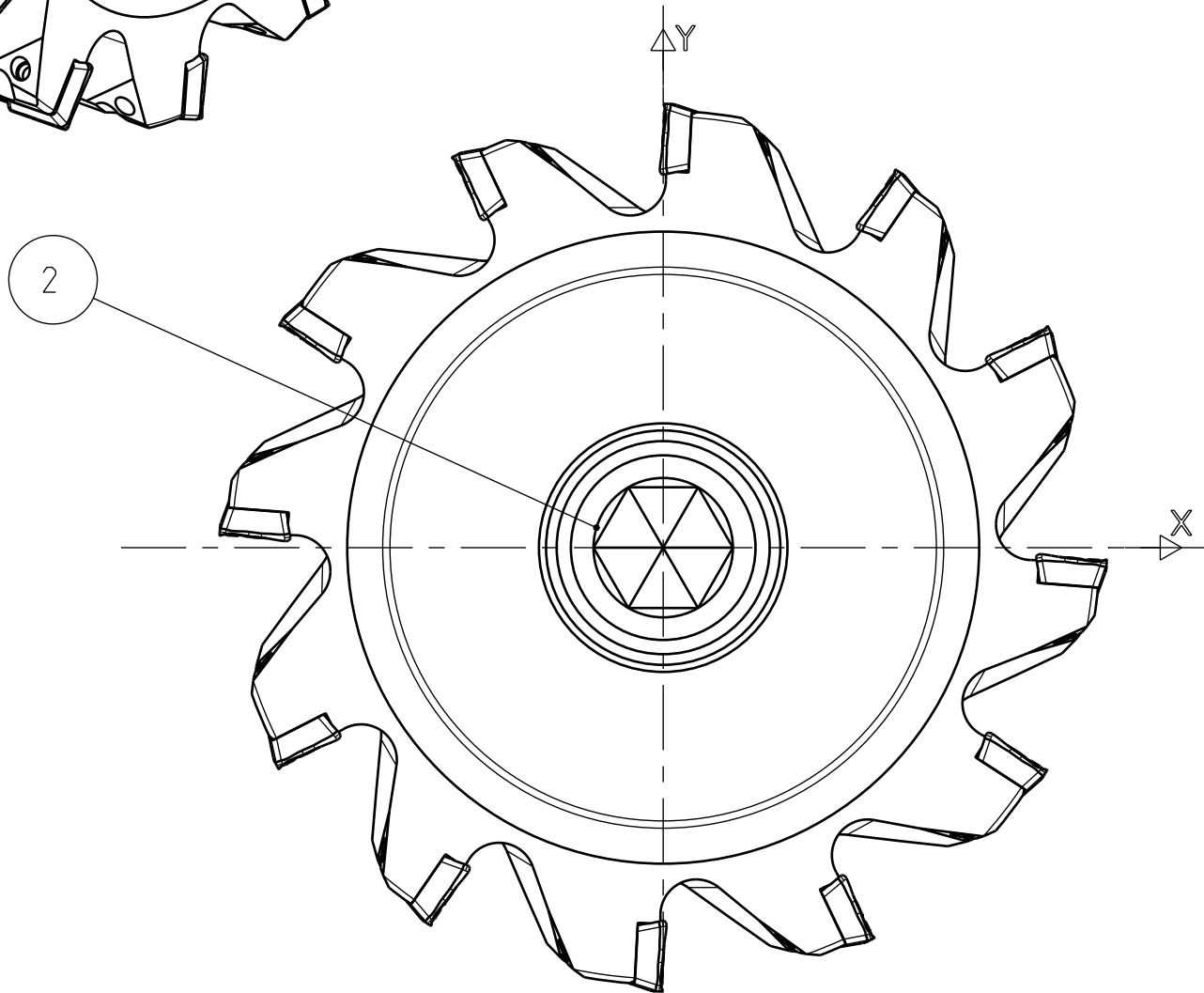
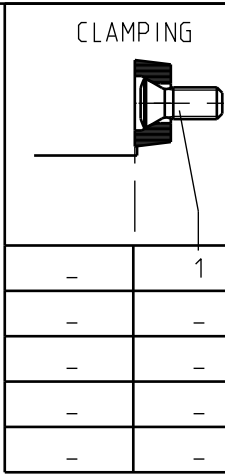




UNEQUAL POSITIONING



BALANCE GRADE PER DIN ISO 21940-11
G 6.3 / 3000 min⁻¹
MASS
APPROX. 3.5 kg



CLAMPING

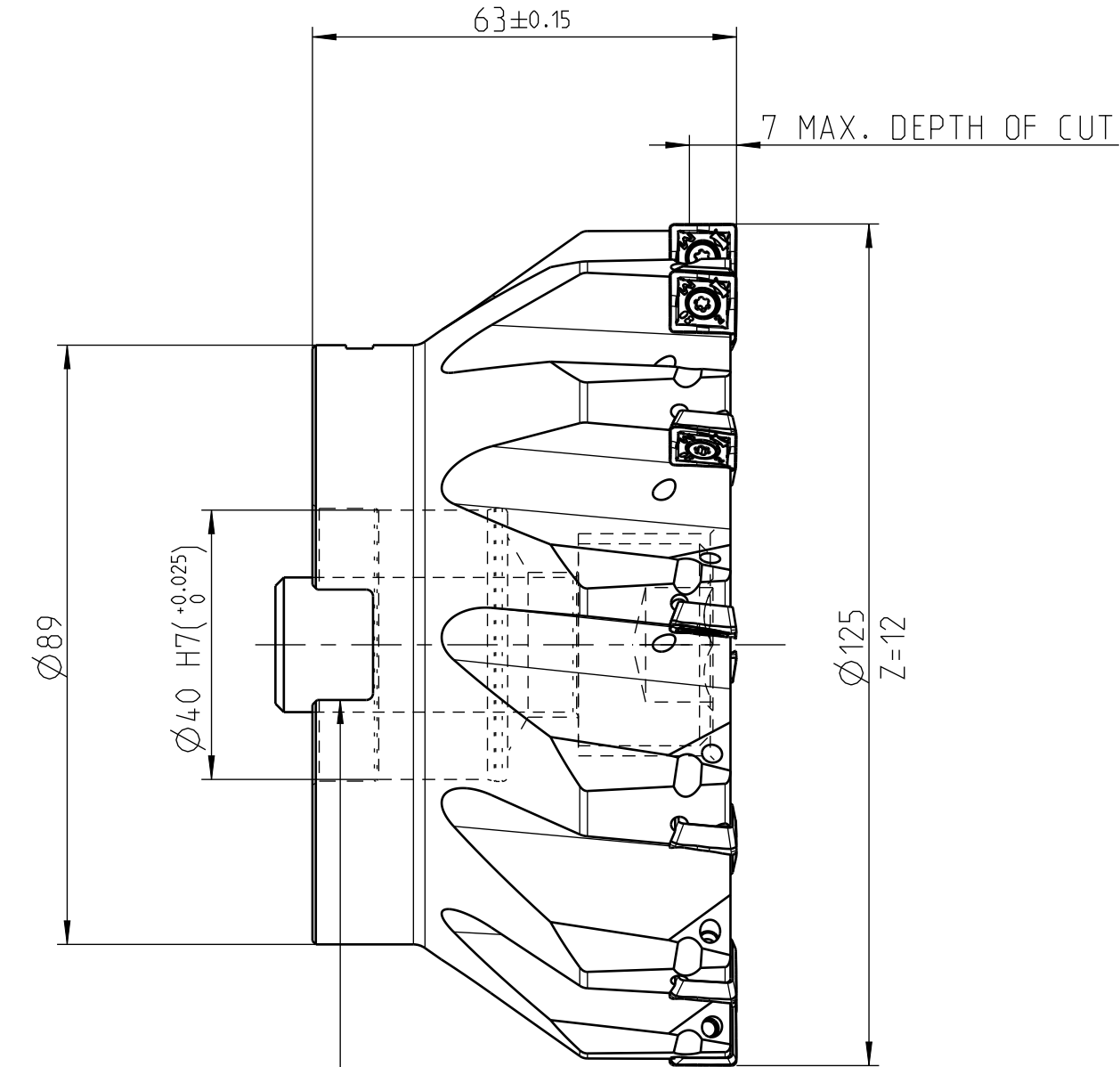
SPARE PARTS

ALLOCATION
OF PARTS

DIAMETER

INDEX	CHANGES

DATE	NAME



GROOVE ACCORDING TO DIN138

-	OPT	1		31009716	SOCKET HEAD SCREW	MN692BL4-M20X45-12.9-1K	
2		1		10015924	SOCKET HEAD SCREW	ISO 4762-M20X45-10.9	
1		12		10105075	TORX-SCREW	MN659 M3X7.5-TX8-IP	
PART	TYP	QUAN.	UT	MATERIAL NUMBER	DESCRIPTION	TECHNICAL SPECIFICATION	CUSTOMER NUMBER
SCOPE OF DELIVERY INFORMATION					BOM INFORMATION	TIGHTENING TORQUE FOR MAPAL CLAMPING SCREWS	
INSERTS NOT INCLUDED					OPTIONAL PARTS (OPT) NOT INCLUDED SCOPE OF DELIVERY	PER MN678BL1	
MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG					TITLE	FORMAT	
ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.					RADIAL MILLING PROGRAMME. BODY	A2	
					MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2019-01-18	INDEX 00
						CREATED ANS	ORIGIN AAD
						DATE	APPROVED
						SCALE 1:1	SHEET 1/1
					GENERAL TOLERANCE ISO 2768-TH-CD SIZE ISO 14405 CD	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	TECHNICAL SPECIFICATION ICM901-125-CA40-Z12R-SD_T10