				INDEX CHANGES	11DATE
OPTIMILL-3D-BN HP801					NON TOLERANCED DIMENSIONS $0.5 > 3 > 6 > 30 > 1$ 36301204 $\pm 0.1 \pm 0.1 \pm 0.2 \pm 0.3 \pm 0$ RADII, CHAMFERS $\pm 0.2 \pm 0.5 \pm 1 \pm 1 \pm 1 \pm$ ANGLES, DIM. OF THE SHORTER > 10 > 50 > 12 bis 105012040 $\pm 1^\circ \pm 30' \pm 20' \pm 10$
HP801			60±1		
	-	(36.14)			
				20 ^{+0.5}	
				4.6 ^{+0.5} CUTTING LEN	<u>IGTH</u>
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			5.396)	φ3.94-0.06 φ4 f7	
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REGRINDING INFO					
TIPO					
OUTER DIAMETER O					
FLUTE O					
				TITLE	
ADDING OF WORKING LENGTH O			MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KF	RESS KG OPTIMILL-3D-BN, SHANKFORM HA, SC, COA	
ADDING OF WORKING LENGTH O ADDING OF WORKING DIAMETER O			ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNIC SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON VET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATIC		DF ISSUE CREATED DOCUMENT -11-25 SAY 607410791-000-01-ED1