

1		2		3		4		5		6		7		8	
					INDEX	CHANGES							DATE	NAME	

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

MEGA-PILOT-DRILL

30° AT Ø1.8

HP246

SEE CATALOG

WITH IC.

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MICRO-STEP-DRILL-STEEL, SHANKFORM HAK, COATED			FORMAT A3	
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	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ©	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION SCD581-0180-2-2-142HA-HP246	