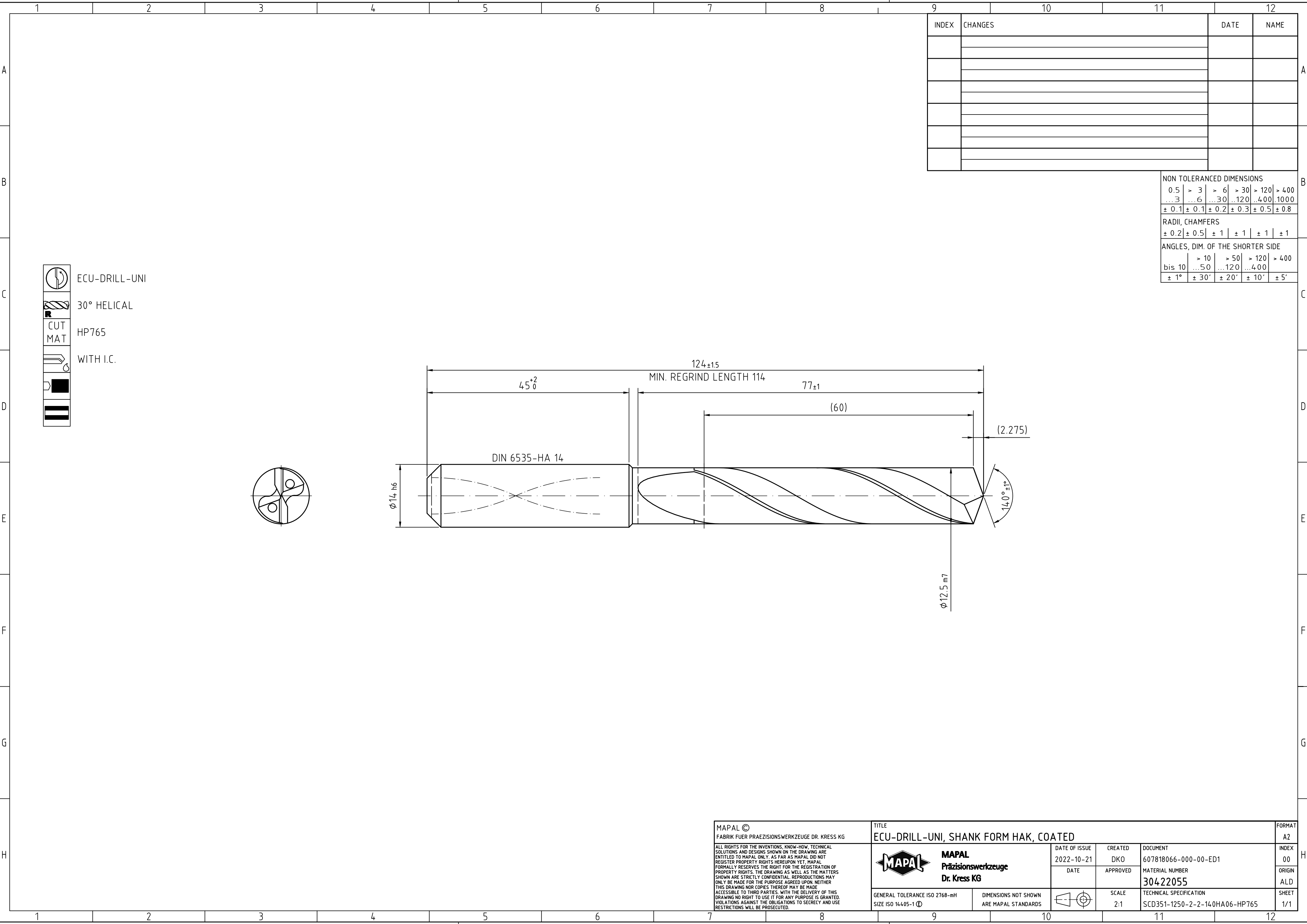
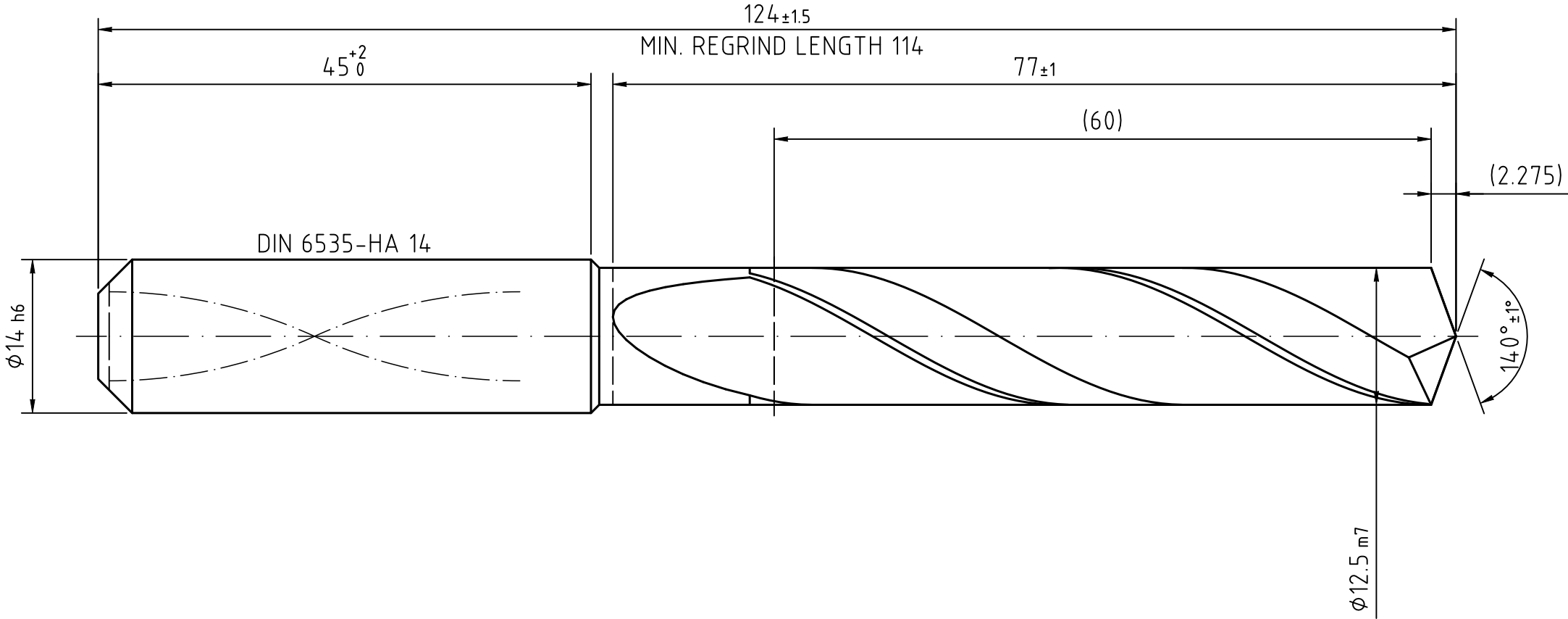
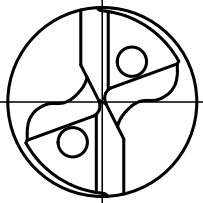


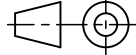


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ...50	> 10 ...50	> 50 ...120	> 120 ...400	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

-  ECU-DRILL-UNI
-  30° HELICAL
-  HP765
-  WITH I.C.
- 
- 



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED			FORMAT A2		
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			DATE	APPROVED	MATERIAL NUMBER 30422055	ORIGIN ALD	
	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		 SCALE 2:1	TECHNICAL SPECIFICATION SCD351-1250-2-2-140HA06-HP765	SHEET 1/1