




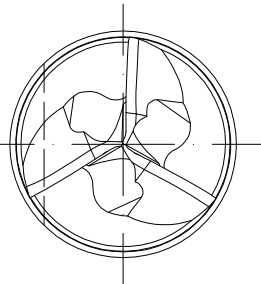



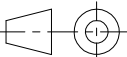
INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADI, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
...50	...50	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'	

-  OPTIMILL-UNI-HPC-POCKET
-  ~42° HELICAL
-  HP920
-  SEE CATALOG
-  WITHOUT I.C.

M/SC 5:1



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE OPTIMILL-UNI-HPC-POCKET, SHANKFORM HB, COATED			FORMAT A3
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		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	DATE 	APPROVED 
			SCALE 2:1	TECHNICAL SPECIFICATION SCM800-0570Z03R-R0029HB-HP920	SHEET 1/1