OPTIMILL-HARDENED-FINISH

55.00° HELICAL FLUTET AT Ø10.00

CUT MAT

HP808

REGRINDING INFO	
TIP	YES
OUTER DIAMETER	OPT
FLUTE	OPT
ADDING OF WORKING LENGTH	NO
ADDING OF WORKING DIAMETER	NO
DECOATING	NO

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS

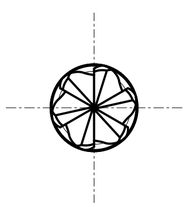
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 .1000
±0.1	±0.1	±0.2	±0.3	±0.5	± 0.8

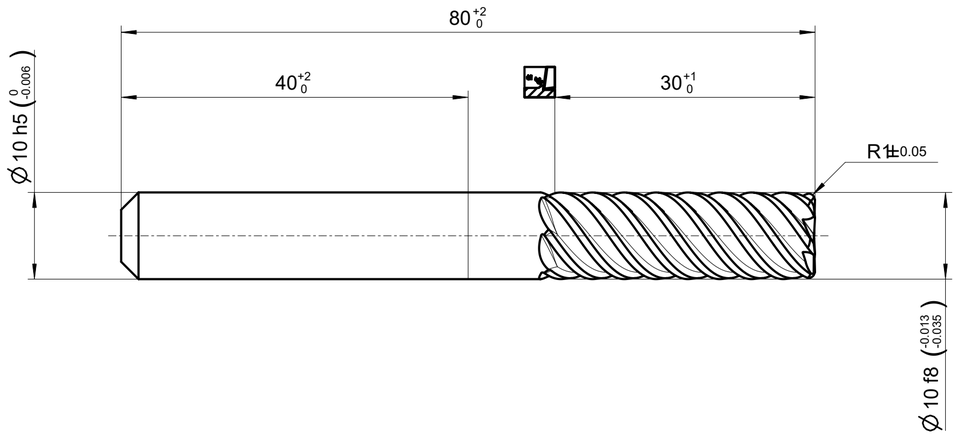
RADII, CHAMFERS

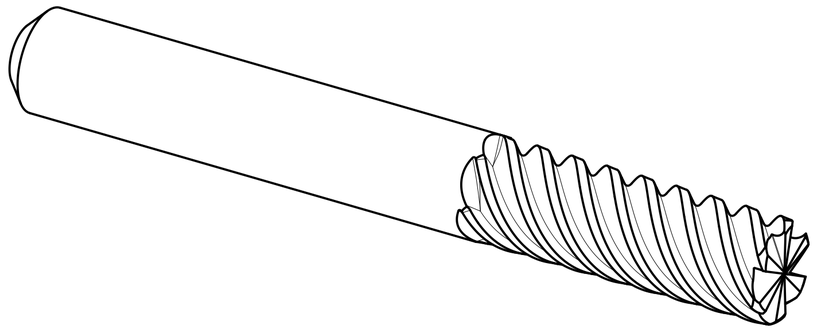
±0.2	±0.5	±1	±1	±1	± 1

ANGLES, DIM. OF THE SHORTER SIDE

bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
±1 °	±30'	±20'	±10'	± 5'







MASSE

CA. 0.083 kg

MAPAL ©
FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG

ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.

TITLE: OPTIMILL-HARDENED-FINISH, SHANKFORM HA, COATED

FORMAT: A2

MAPAL
Präzisionswerkzeuge
Dr. Kress KG

DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2024-02-16	VENU	608035458-000-00-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		31199122	COD

GENERAL TOLERANCE ISO 2768-fH
SIZE ISO 14405-1 Ⓔ
DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS

SCALE: 2:1

TECHNICAL SPECIFICATION: SCM104-1000Z06R-R0100HA3-HP808

SHEET: 1/1