I				0			· · ·			<u> </u>		Г Г	
	A	1		2		3	4	<u>+</u>	<u> </u>	5	6	1 7	
	В												
	C	CUT MAT	RITAN-DRILL 9° HELICAL 2358	-STEEL									
	D		ITH I.C.								45 ⁺² DIN 6535-HA 12	102±1.5 MIN. REGRIND LENGTH 92	2
	E								φ12 h6				
	F												
	G												
	Н	1		2	1	3	1 4			5	6	MAPAL © FABRIK FUER PRAE ALL RIGHTS FOR THE IN SOLUTIONS AND DESIGN ENTITLED TO MAPAL OI REGISTER PROPERTY R FORMALLY RESERVES J PROPERTY RIGHTS. TH SHOWN ARE STRICTLY ONLY BE MADE FOR TH THIS DRAWING NOR CIGHT TO ACCESSIBLE TO THIRD I DRAWING NO RIGHT TO VIOLATIONS AGAINST T RESTRICTIONS WILL BE	EZISIONS WERK. IVENTIONS, KNOW NS SHOWN ON TH NLY. AS FAR AS I IGHTS HEREUPON THE RIGHT FOR TI E DRAWING AS W CONFIDENTIAL. RI E PURPOSE AGRE PIES THEREOF MA E PURPOSE AGRE PIES THEREOF MA PARTIES. WITH TI USE IT FOR ANY THE OBLIGATIONS PROSECUTED.
4	BLATT	/MAP/S.A2	I	-		•	<u> </u>	•	I			1 1	

7 8	9	10		11	12	2	
	INDEX	CHANGES			DATE N/	AME	
							А
				NON TOLERAN	CED DIMENSIONS		В
				36	> 6 > 30 > 120 30120400	.1000	
				RADII, CHAMFE			
					$\begin{array}{c c} \pm 1 & \pm 1 \\ \hline \pm 1 & \pm 1 \\ \hline \end{array}$		
				> 1() > 50 > 120)120400		
					' ± 20' ± 10'	± 5'	
							C
						-	
102±1.5	>						
MIN. REGRIND LENGTH 92							
(40)							D
	(1.8	313)					
	14 5° ±2°						
		/					E
	Ø11.5 h7					-	
	Ø11						
							F
							G
						-	
·	7171 5					Incom	
FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG	TRITAN-DRILL-STE	EL, SHANKFORM HA				format A2	
ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF			DATE OF ISSUE CREATED 2022-08-04 PG	document 607758763-000-00-	ED1	INDEX 00	Н
FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE THIS DRAWING NOR COPIES THEREOF MAY BE MADE		ionswerkzeuge ess KG	DATE APPROVED	MATERIAL NUMBER		origin ALD	
ALCESSIBLE TO THIRD PARTIES. WITH THE DELIVERT OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 (£)	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE 2:1	TECHNICAL SPECIFICATION SCD661-1150-3-3-14	-5HA03-HP358	SHEET 1/1	
RESTRICTIONS WILL BE PROSECUTED.	9	10	· · ·	11	12		