

1		2		3		4		5		6		7		8							
A										INDEX	CHANGES			DATE	NAME						
B																					
C																NON TOLERANCED DIMENSIONS					
																0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
																± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
																RADI, CHAMFERS					
																± 0.2	± 0.5	± 1	± 1	± 1	± 1
																ANGLES, DIM. OF THE SHORTER SIDE					
																bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400	
																± 1°	± 30'	± 20'	± 10'	± 5'	
D																					
E																					
F																					

MEGA-PILOT-DRILL

30° AT Ø1.5

HP246

MAT

SEE CATALOG

WITH IC.

(20:1)

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MICRO-STEP-DRILL-STEEL, SHANKFORM HAK, COATED				FORMAT A3
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			DATE	APPROVED	MATERIAL NUMBER 31080875	ORIGIN MED
	GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 5:1	TECHNICAL SPECIFICATION SCD581-0150-2-2-142HA-HP246