





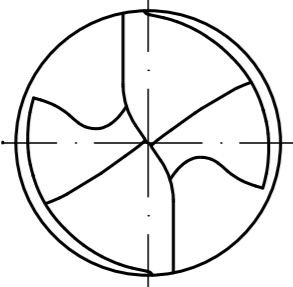




| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| NON TOLERANCED DIMENSIONS | | | | | |
|----------------------------------|--------|--------|-------|-------|--------|
| 0.5 | > 3 | > 6 | > 30 | > 120 | > 400 |
| ...3 | ...6 | ...30 | ..120 | ..400 | ..1000 |
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 |
| RADII, CHAMFERS | | | | | |
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 | ± 1 |
| ANGLES, DIM. OF THE SHORTER SIDE | | | | | |
| bis 10 | > 10 | > 50 | > 120 | > 400 | |
| ...50 | ...120 | ...400 | | | |
| ± 1° | ± 30' | ± 20' | ± 10' | ± 5' | |

-  ECU-DRILL-STEEL
-  30° HELICAL
-  HP132
-  WITHOUT I.C.
- 
- 



| | | | | | |
|---|--|---|---|------------------------------------|--|
| MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG | | TITLE ECU-DRILL-STEEL, SHANK FORM HA, COATED | | | FORMAT A2 |
|  MAPAL Präzisionswerkzeuge Dr. Kress KG | | DATE OF ISSUE 2022-08-08 | CREATED PG | DOCUMENT 607764101-000-00-ED1 | INDEX 00 |
| | | DATE | APPROVED | MATERIAL NUMBER 30568808 | ORIGIN ALD |
| GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 | | DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS |  | SCALE 2:1 | TECHNICAL SPECIFICATION SCD360-1750-2-2-140HA05-HP132 |
| | | | | | SHEET 1/1 |