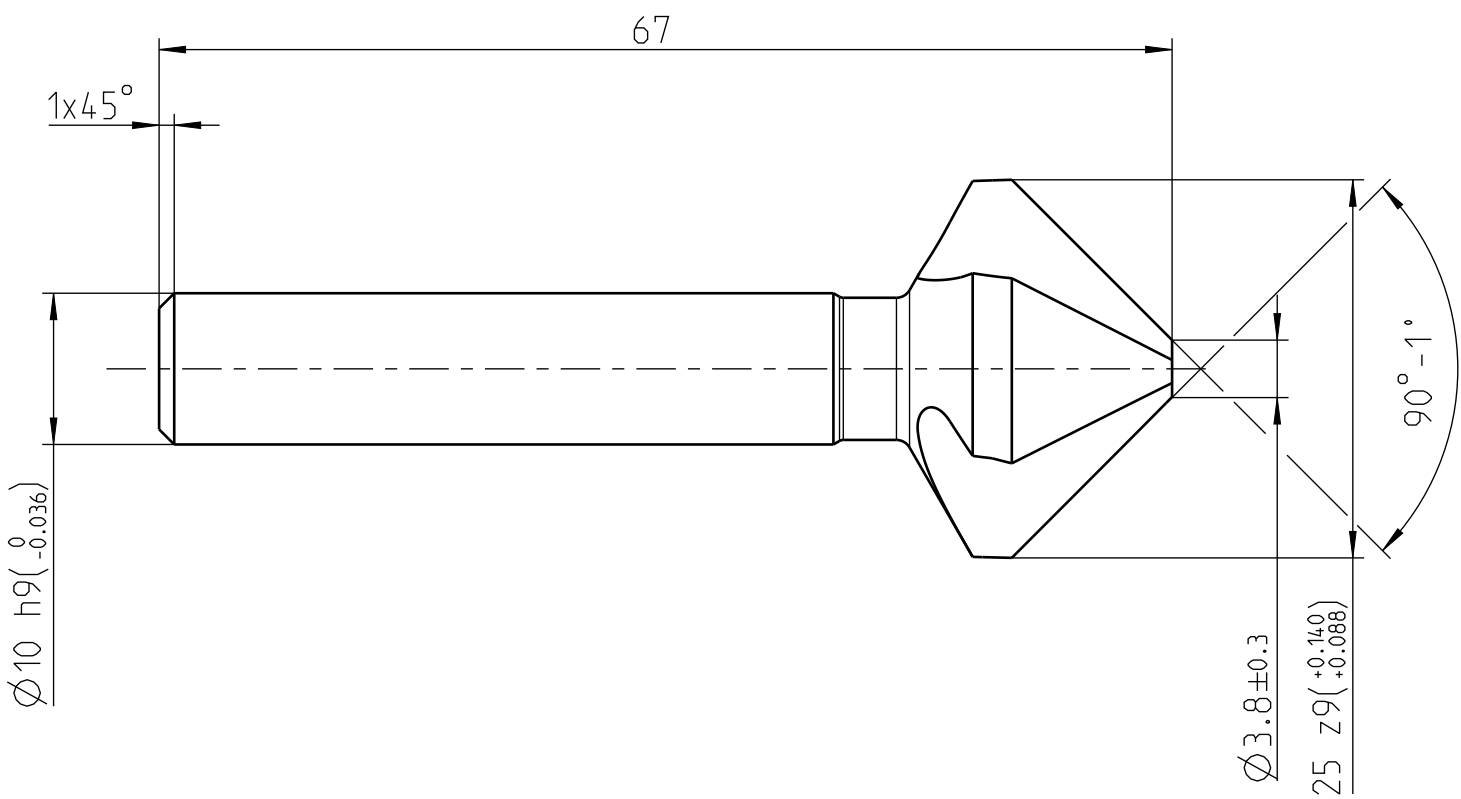
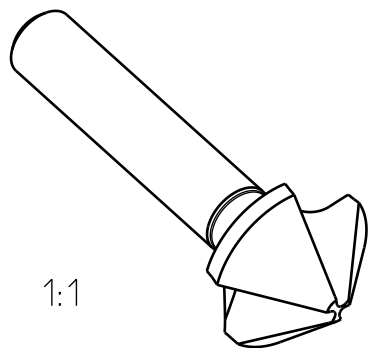


1	2	3	4	5	6	7	8																																							
A	B	C	D	E	F	INDEX	CHANGES	DATE	NAME																																					
3 CUTTING EDGE, RIGHT HAND FLUTED, RIGHT HAND CUTTING																																														
																																														
																																														
<table><tr><td>PART</td><td>TYP</td><td>QUAN.</td><td>UT</td><td>MATERIAL NUMBER</td><td>DESCRIPTION</td><td>TECHNICAL SPECIFICATION</td><td>CUSTOMER NUMBER</td></tr><tr><td colspan="5">MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG</td><td colspan="2">TAPER COUNTERSINK, UNEQUAL DIVISION, HSS, COATED</td><td>FORMAT A3</td></tr><tr><td colspan="5" rowspan="3">ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.</td><td colspan="2">DATE OF ISSUE 2020-02-06</td><td>CREATED W ID</td><td>DOCUMENT 606743055-001-00-ED1</td><td>INDEX 00</td></tr><tr><td colspan="2">DATE</td><td>APPROVED</td><td>MATERIAL NUMBER 30633788</td><td>ORIGIN W ID</td></tr><tr><td colspan="2">GENERAL TOLERANCE ISO 2768-FH SIZE ISO 14405-1 Ⓢ</td><td colspan="2">DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS</td><td>SCALE 2:1</td><td>TECHNICAL SPECIFICATION COS110-2500-335C -SP345</td><td>SHEET 1/1</td></tr></table>					PART	TYP	QUAN.	UT	MATERIAL NUMBER	DESCRIPTION	TECHNICAL SPECIFICATION	CUSTOMER NUMBER	MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG					TAPER COUNTERSINK, UNEQUAL DIVISION, HSS, COATED		FORMAT A3	ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.					DATE OF ISSUE 2020-02-06		CREATED W ID	DOCUMENT 606743055-001-00-ED1	INDEX 00	DATE		APPROVED	MATERIAL NUMBER 30633788	ORIGIN W ID	GENERAL TOLERANCE ISO 2768-FH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION COS110-2500-335C -SP345	SHEET 1/1				
PART	TYP	QUAN.	UT	MATERIAL NUMBER	DESCRIPTION	TECHNICAL SPECIFICATION	CUSTOMER NUMBER																																							
MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG					TAPER COUNTERSINK, UNEQUAL DIVISION, HSS, COATED		FORMAT A3																																							
ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.					DATE OF ISSUE 2020-02-06		CREATED W ID	DOCUMENT 606743055-001-00-ED1	INDEX 00																																					
					DATE		APPROVED	MATERIAL NUMBER 30633788	ORIGIN W ID																																					
					GENERAL TOLERANCE ISO 2768-FH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 2:1	TECHNICAL SPECIFICATION COS110-2500-335C -SP345	SHEET 1/1																																			
1	2	3	4	5	6	7	8																																							