





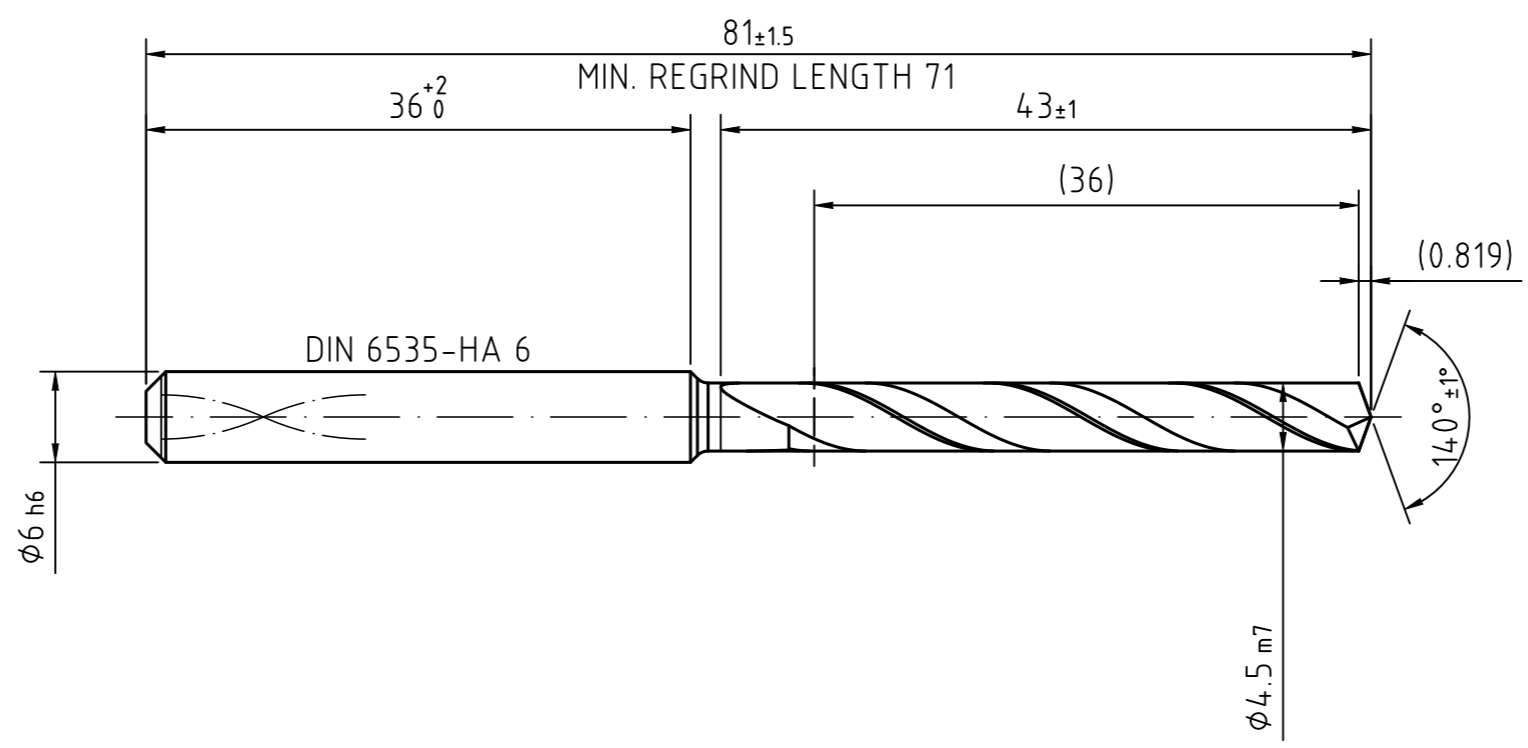
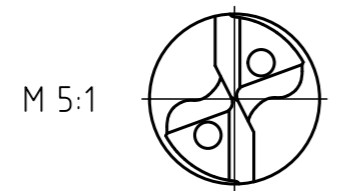



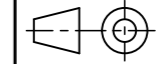
1 2 3 4 5 6 7 8 9 10 11 12

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120
...3	...6	...30	...120	...400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5
± 0.2	± 0.5	± 1	± 1	± 1
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'

-  MEGA-DRILL-INOX
-  30° HELICAL
-  HP835
-  WITH I.C.
- 
- 



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	 <p>MAPAL Präzisionswerkzeuge Dr. Kress KG</p>	<p>DATE OF ISSUE 2022-08-12</p>	<p>CREATED DKO</p>	<p>DOCUMENT 607771144-000-00-ED1</p>	<p>INDEX 00</p>
		<p>DATE</p>	<p>APPROVED</p>	<p>MATERIAL NUMBER 30391186</p>	<p>ORIGIN ALD</p>
	<p>GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ</p>	<p>DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS</p>	 <p>SCALE 2:1</p>	<p>TECHNICAL SPECIFICATION SCD121-0450-2-2-140HA08-HP835</p>	<p>SHEET 1/1</p>