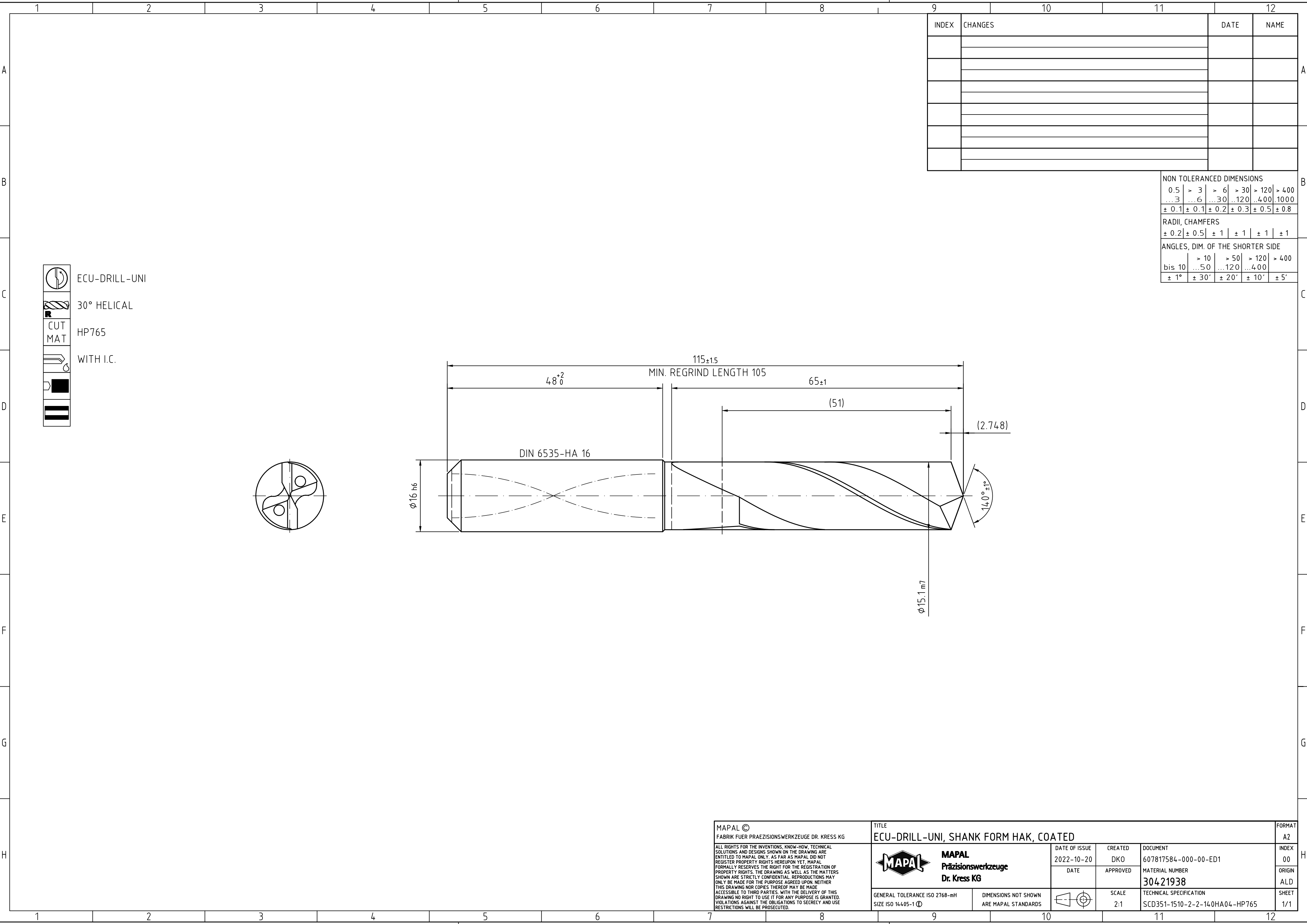
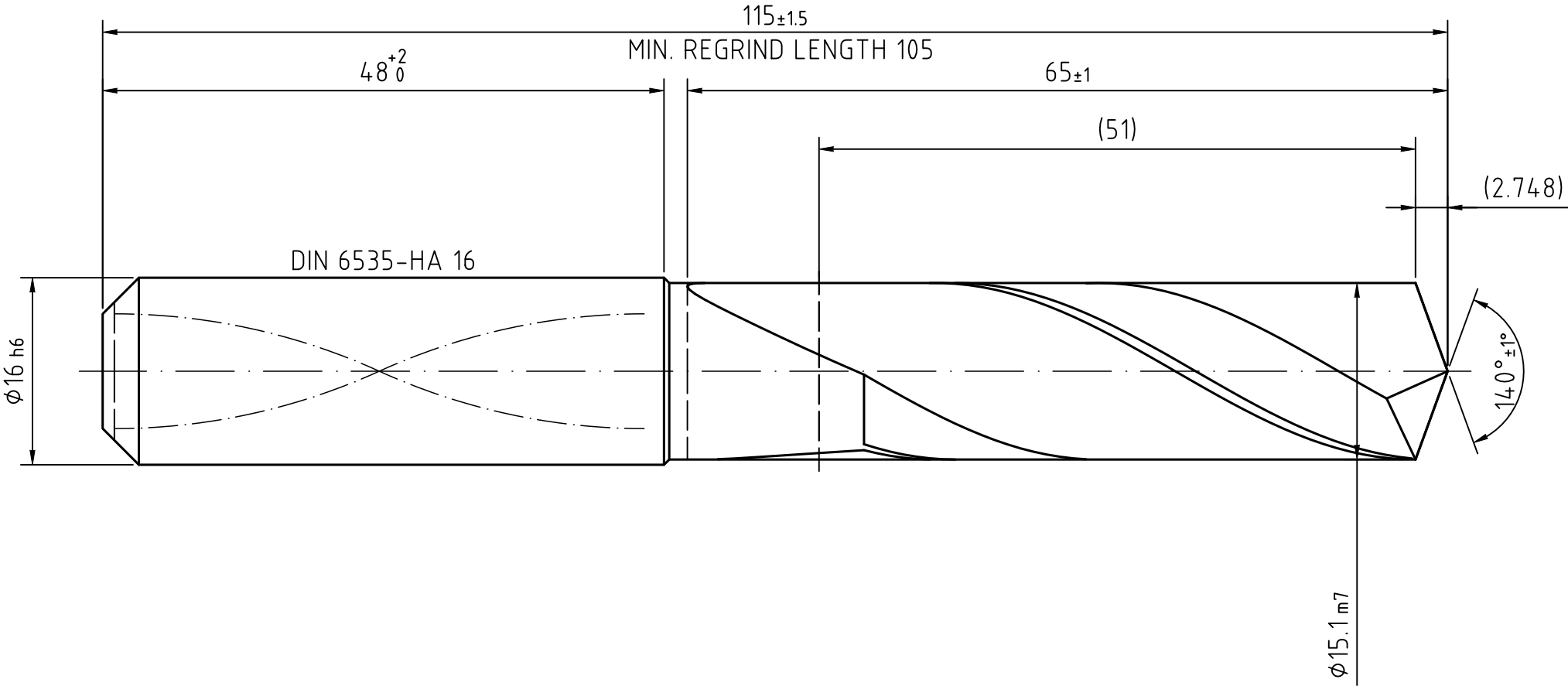
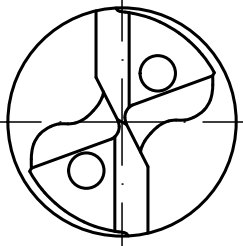


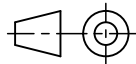


INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ± 1°	> 10 ...50	> 50 ...120	> 120 ...400	> 400 ± 5'	

-  ECU-DRILL-UNI
-  30° HELICAL
-  HP765
-  WITH I.C.
- 
- 



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED				FORMAT A2	
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-10-20	CREATED DKO	DOCUMENT 607817584-000-00-ED1	INDEX 00		
		DATE	APPROVED	MATERIAL NUMBER 30421938	ORIGIN ALD		
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