

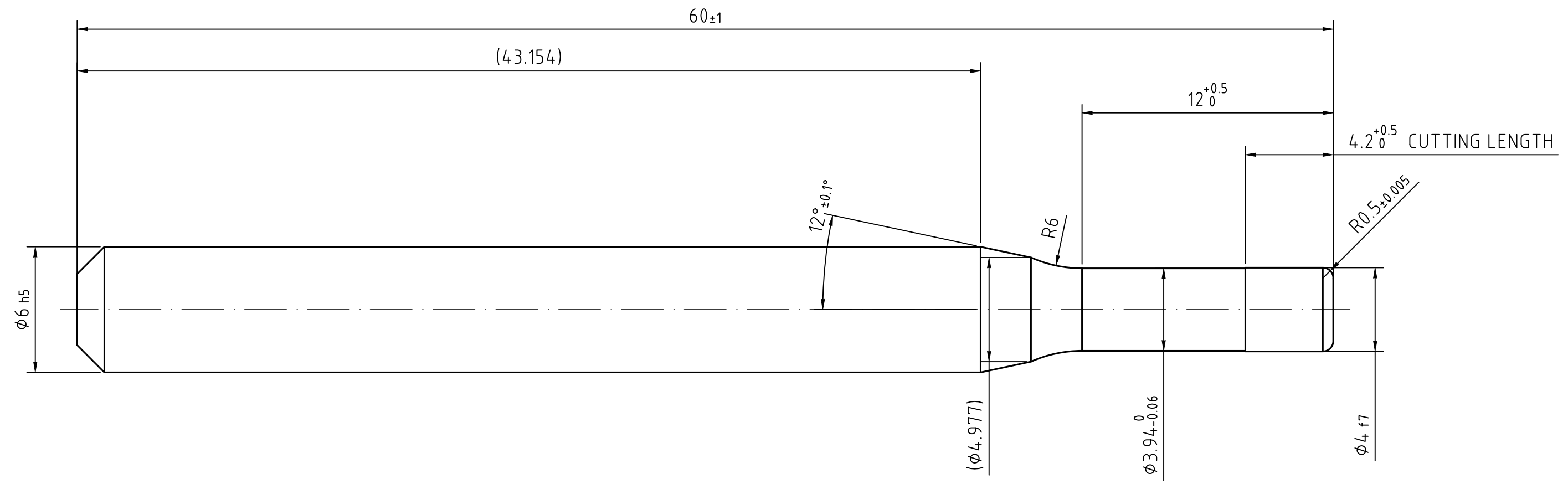


INDEX	CHANGES	DATE	NAME


NON TOLERANCED DIMENSIONS				
0.5	> 3	> 6	> 30	> 120 > 400
...3	...6	...30	...120	...400
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5 ± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
± 1°	± 30'	± 20'	± 10'	± 5'

 OPTIMILL-3D-CR-HARDENED
 HP808



REGRINDING INFO	
TIP	<input type="radio"/>
OUTER DIAMETER	<input type="radio"/>
FLUTE	<input type="radio"/>
ADDING OF WORKING LENGTH	<input type="radio"/>
ADDING OF WORKING DIAMETER	<input type="radio"/>
DECOATING	<input type="radio"/>

YES OPTIONAL NO

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE OPTIMILL-3D-CR-HARDENED, SHANKFORM HA, SC, COATED			FORMAT A2
<small>ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED. VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND USE RESTRICTIONS WILL BE PROSECUTED.</small>		DATE OF ISSUE 2022-10-04	CREATED DKO	DOCUMENT 6074.09012-000-01-ED1	
		DATE	APPROVED	MATERIAL NUMBER 31151686	
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION MCR110-040-0050-1200X060-HP808
				MAPAL Präzisionswerkzeuge Dr. Kress KG	SHEET 1/1