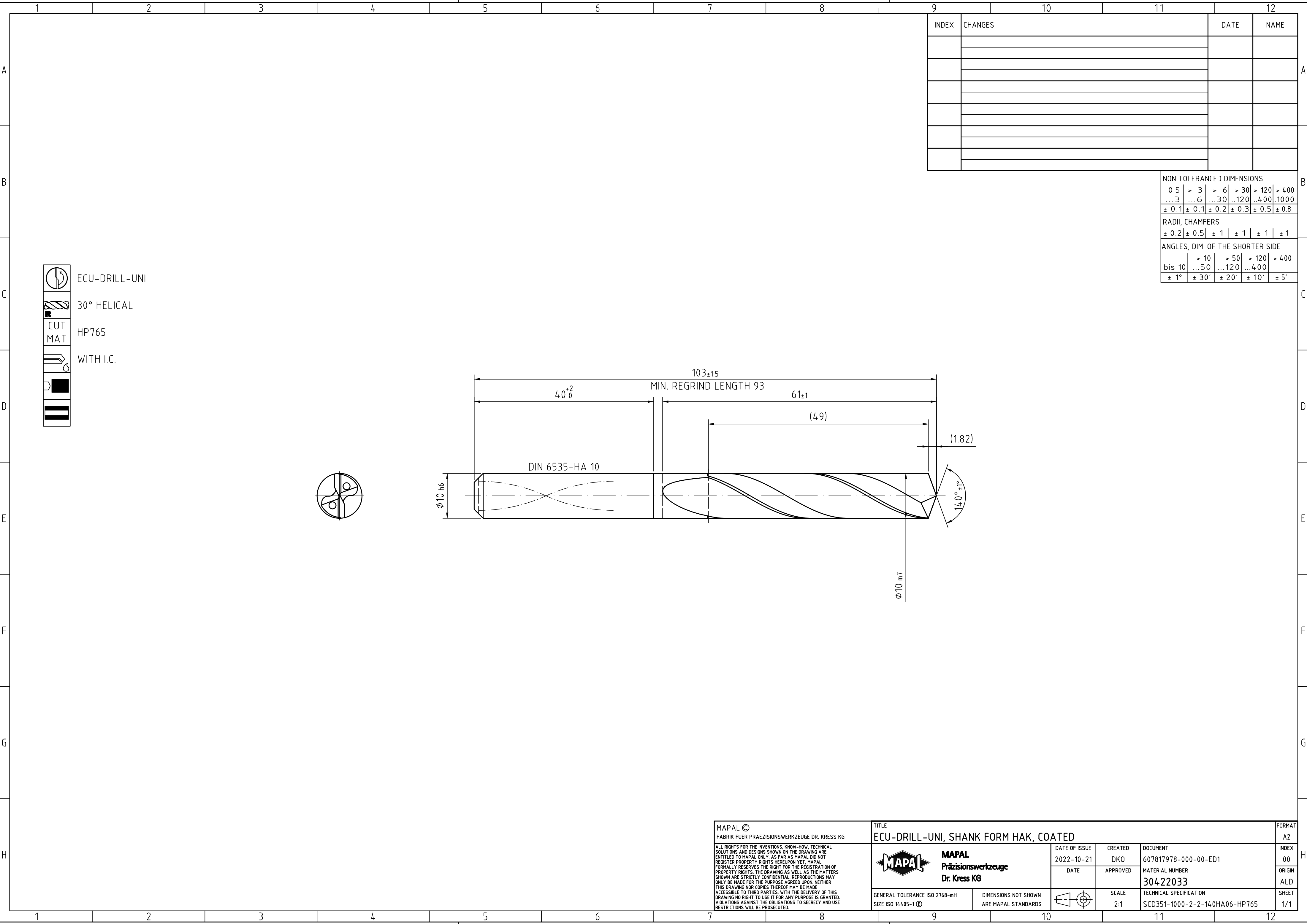
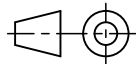




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

-  ECU-DRILL-UNI
-  30° HELICAL
-  HP765
-  WITH I.C.

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED				FORMAT A2
	MAPAL Präzisionswerkzeuge Dr. Kress KG	DATE OF ISSUE 2022-10-21	CREATED DKO	DOCUMENT 607817978-000-00-ED1	INDEX 00	
		DATE	APPROVED	MATERIAL NUMBER 30422033	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH		DIMENSIONS NOT SHOWN		
		SIZE ISO 14405-1 Ⓢ		ARE MAPAL STANDARDS		
		SCALE 2:1		TECHNICAL SPECIFICATION SCD351-1000-2-2-140HA06-HP765	SHEET 1/1	