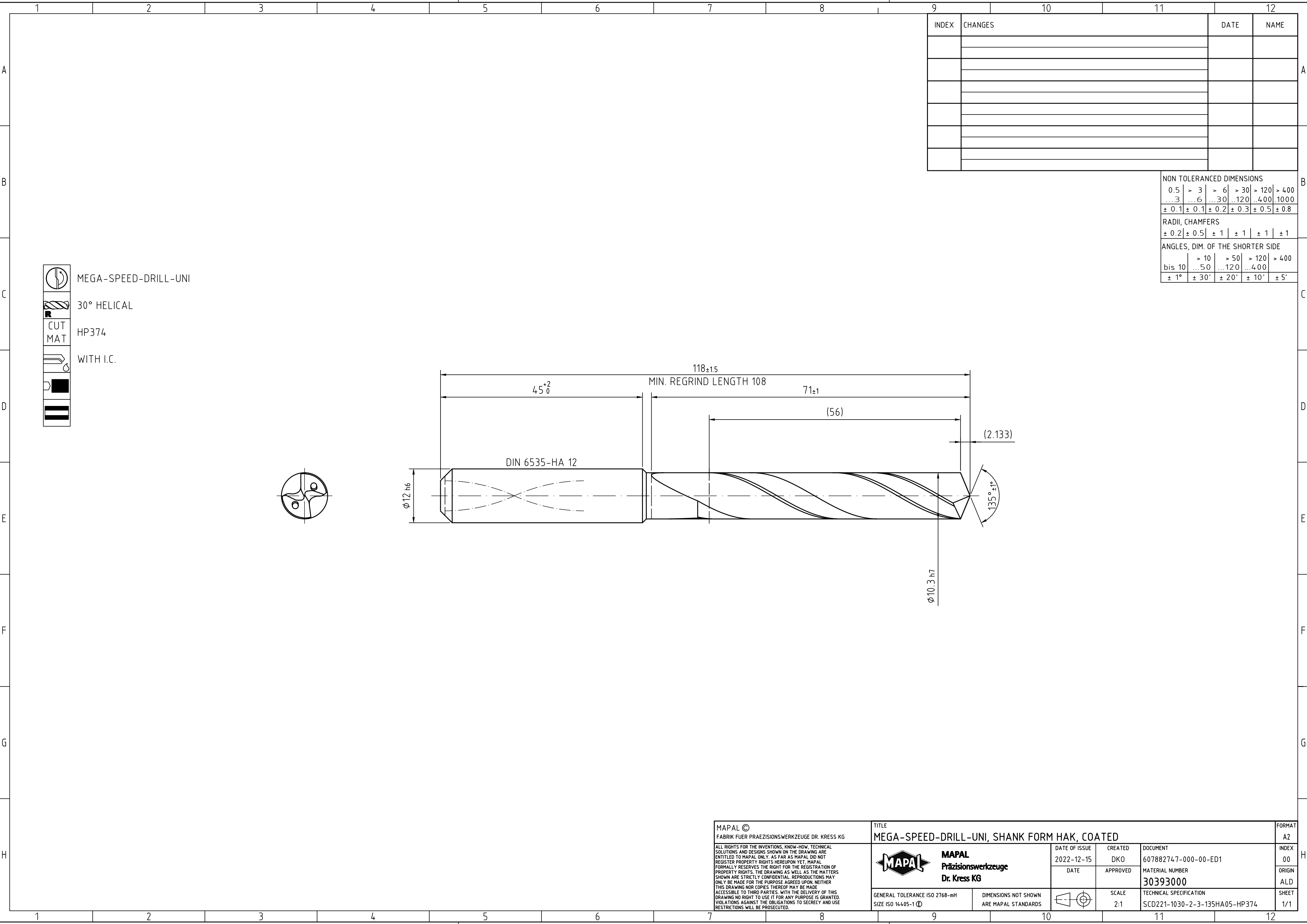




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS				
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5 ± 0.8
RADII, CHAMFERS				
± 0.2	± 0.5	± 1	± 1	± 1 ± 1
ANGLES, DIM. OF THE SHORTER SIDE				
bis 10 ± 1°	> 10 ...50 ± 30'	> 50 ...120 ± 20'	> 120 ...400 ± 10'	> 400 ± 5'

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-SPEED-DRILL-UNI, SHANK FORM HAK, COATED				FORMAT A2
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		DATE	APPROVED	MATERIAL NUMBER 30393000	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ			DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	
		⊥ ⊙		SCALE 2:1	TECHNICAL SPECIFICATION SCD221-1030-2-3-135HA05-HP374	SHEET 1/1