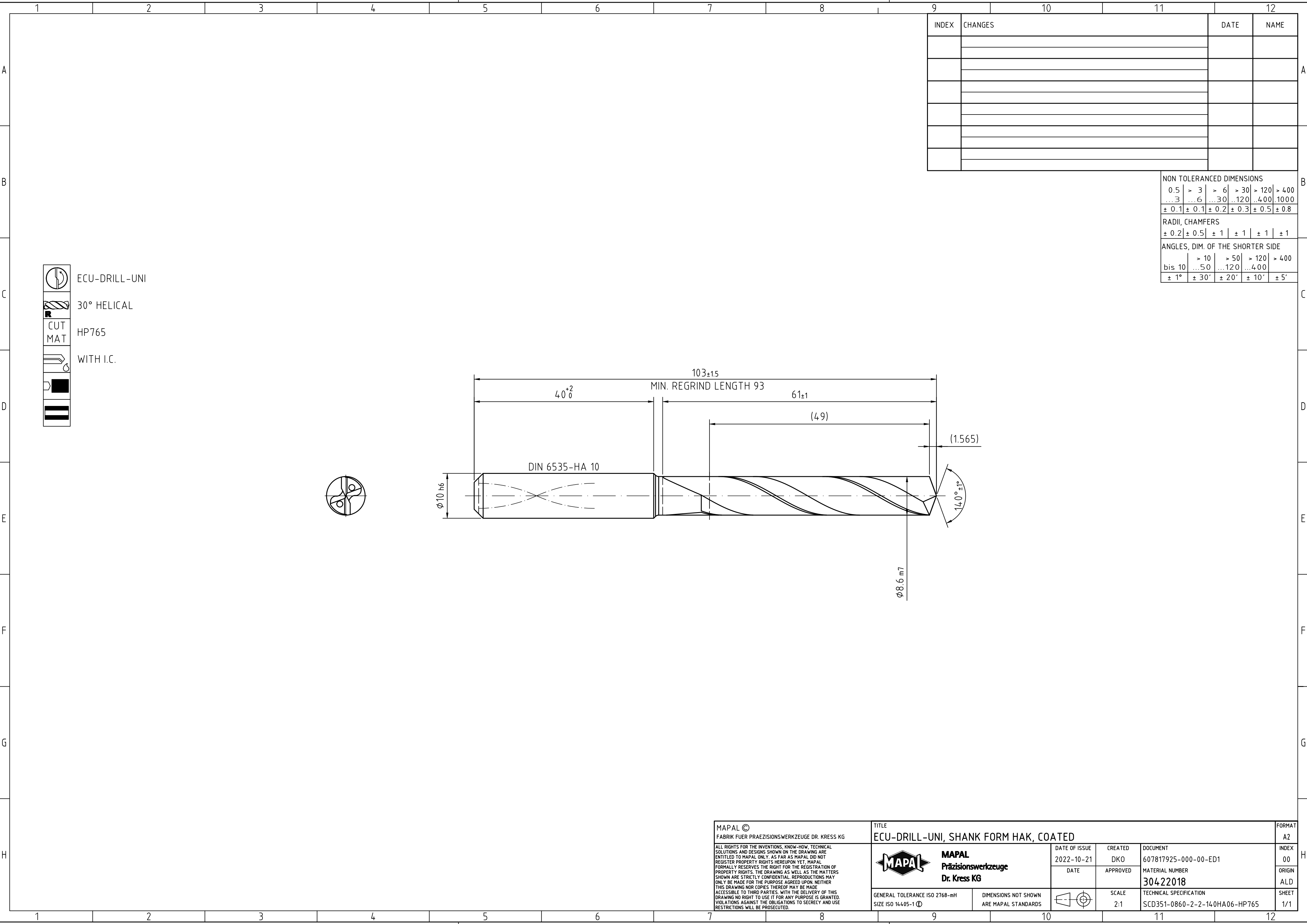




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ...50	> 10 ...50	> 50 ...120	> 120 ...400	> 400 ...1000	> 1000 ...10000
± 1°	± 30'	± 20'	± 10'	± 5'	± 5'

- ECU-DRILL-UNI
- 30° HELICAL
- HP765
- WITH I.C.

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HAK, COATED				FORMAT A2			
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					DATE	APPROVED	MATERIAL NUMBER 30422018	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 2:1	TECHNICAL SPECIFICATION SCD351-0860-2-2-140HA06-HP765	SHEET 1/1