



OPTIMILL-HARDENED-FINISH

55.00° HELICAL FLUTET AT Ø6.00

HP808

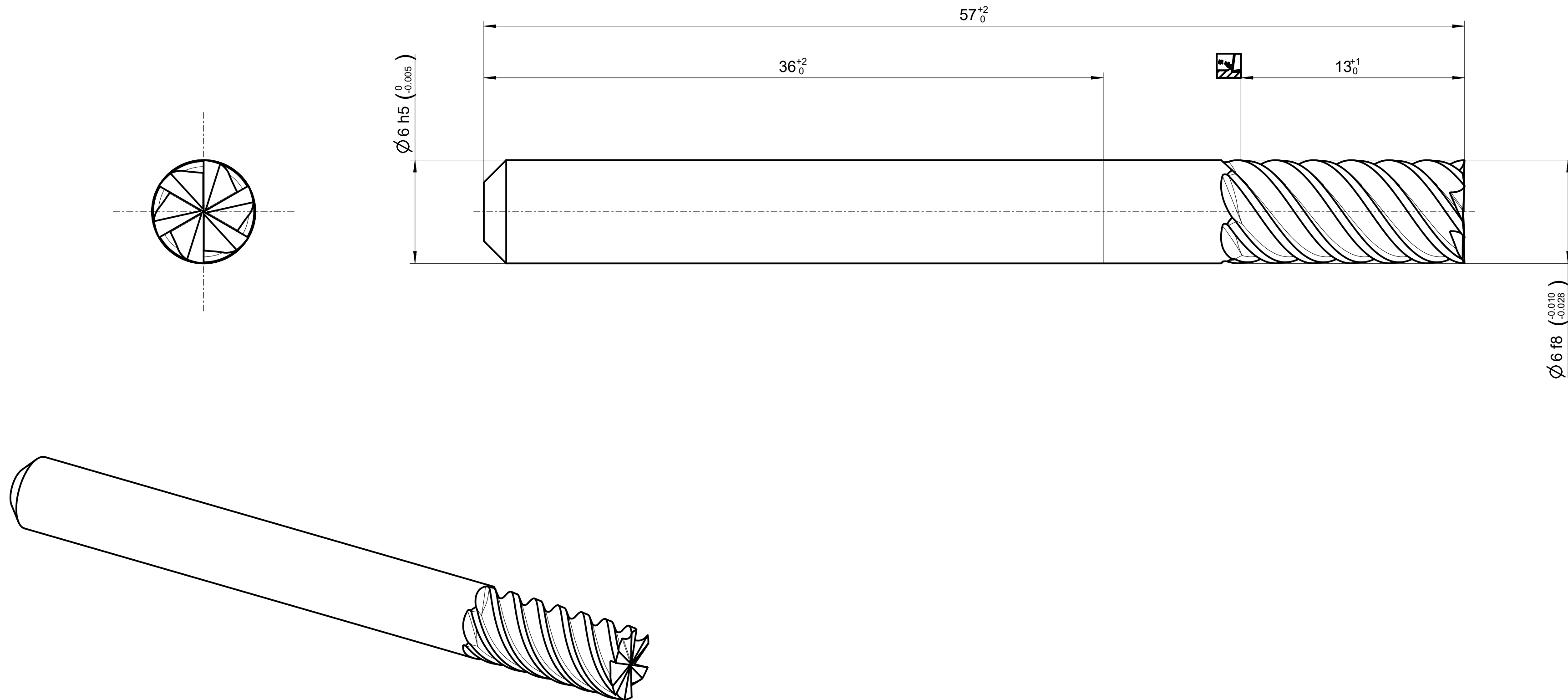
REGRINDING INFO	
TIP	YES
OUTER DIAMETER	OPT
FLUTE	OPT
ADDING OF WORKING LENGTH	NO
ADDING OF WORKING DIAMETER	NO
DECOATING	NO

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	1000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8

RADIII, CHAMFERS					
±0.2	±0.5	±1	±1	±1	±1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
±1°	±30'	±20'	±10'	±5'



MASSE
CA. 0.022 kg

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG	TITLE OPTIMILL-HARDENED-FINISH, SHANKFORM HA, SC, COATED			FORMAT A2	
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		DATE	APPROVED	MATERIAL NUMBER 31152766	ORIGIN COD
GENERAL TOLERANCE ISO 2768-FH SIZE ISO 14405-1	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE 5:1	TECHNICAL SPECIFICATION SCM104-0600Z06R-S-HA2-HP808		SHEET 1/1