Г		1	2	3	4	5	6	
	4						·	
	3							
		CUT MAT	U-DRILL-STEEL ° HELICAL 132					
			TH I.C.			40 ⁺²		14 11N. REGRI
	-				Ø10 h6	DIN 6535-HA 10		
	=							
	5							
	+	1	2	3	4	5	6	
F		 MAP/S.A2			<u> </u>		· · ·	

7	8		9		10)		11		12	
				CHANGES		,	•		DATE	NAME]
		-									
		-									A
								NON TOLERAN 0.5 > 3 36 ± 0.1 ± 0.1	> 6 > 30 30120 ± 0.2 ± 0.3	> 120 > 400 400 .1000	В
								RADII, CHAMFE ± 0.2 ± 0.5	± 1 ± 1		
								ANGLES, DIM.	OF THE SHOR	TER SIDE 120 > 400 400	
								bis 1050 ± 1° ± 30)120 ' ± 20' ±	400 10' ± 5'	
											C
142±1.5											
RIND LENGTH 13	2 95±1										
	(80)				_						D
					(2.	009)					
						ì					
					135°±1°						
					4						E
				ф9.7 н7							
				φ9.							
											F
											$\left - \right $
											G
											$\left \right $
MAPAL ©	ZISIONSWERKZEUGE DR. KRESS KG	ECU-DRILL-S	STEFI	CHVNK	ЕЛБИ НУК					FORMAT	
ALL RIGHTS FOR THE IN SOLUTIONS AND DESIGN ENTITLED TO MAPAL OF	IVENTIONS, KNOW-HOW, TECHNICAL NS SHOWN ON THE DRAWING ARE NLY. AS FAR AS MAPAL DID NOT		MAP	AL.		DATE OF ISSUE		DOCUMENT 607767832-000-01-	ED1	INDEX 00	Н
FORMALLY RESERVES PROPERTY RIGHTS. THE SHOWN ARE STRICTLY ONLY BE MADE FOR THI	NGHTS HEREUPON YET, MAPAL THE RIGHT FOR THE REGISTRATION OF E DRAWING AS WELL AS THE MATTERS CONFIDENTIAL REPRODUCTIONS MAY E PURPOSE AGREED UPON. NEITHER		Präzisi Dr. Kre	ionswerkze Ess KG	uge	DATE	APPROVED	MATERIAL NUMBER 30677782	_	ORIGIN ALD	
THIS DRAWING NOR COP ACCESSIBLE TO THIRD P ADVING NO DIGHT TO	PIES THEREOF MAY BE MADE PARTIES. WITH THE DELIVERY OF THIS USE IT FOR ANY PURPOSE IS GRANTED. THE OBLIGATIONS TO SECRECY AND USE PROSECUTED.	GENERAL TOLERANCE IS SIZE ISO 14405-1 (È)	50 2768-mH		SIONS NOT SHOWN IAPAL STANDARDS	[]	SCALE	TECHNICAL SPECIFICATION SCD361-0970-2-2-1	35HA08-HP13	SHEET	1
TRESTRICTIONS WILL BE	PROSECUTED. 8		9		10)		11		12	L