



OPTIMILL-TRO-INOX

36.00° HELICAL FLUTET AT Ø4.00

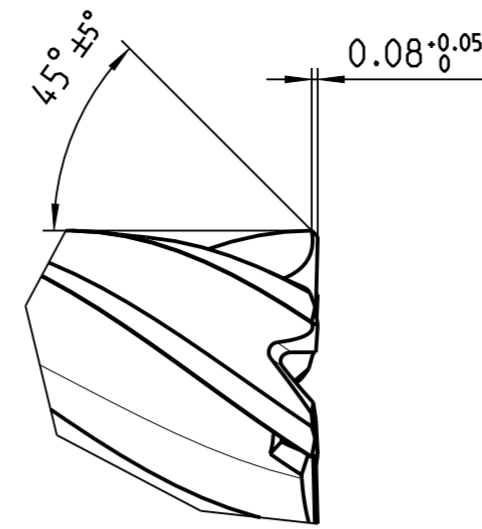
CUT
MAT

HP826

MAT

11

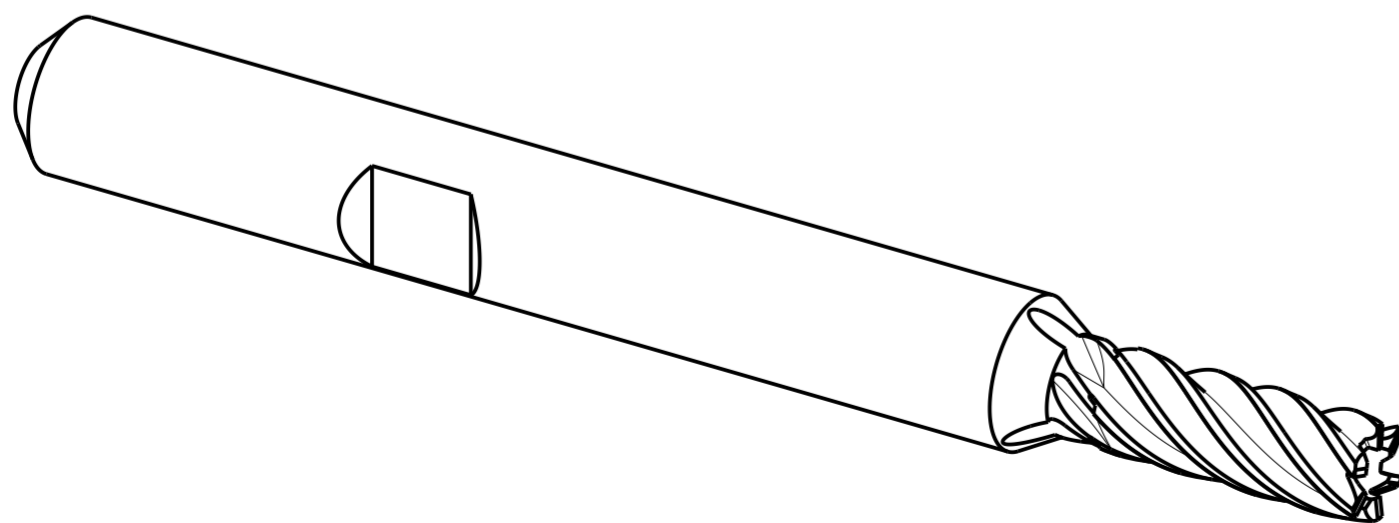
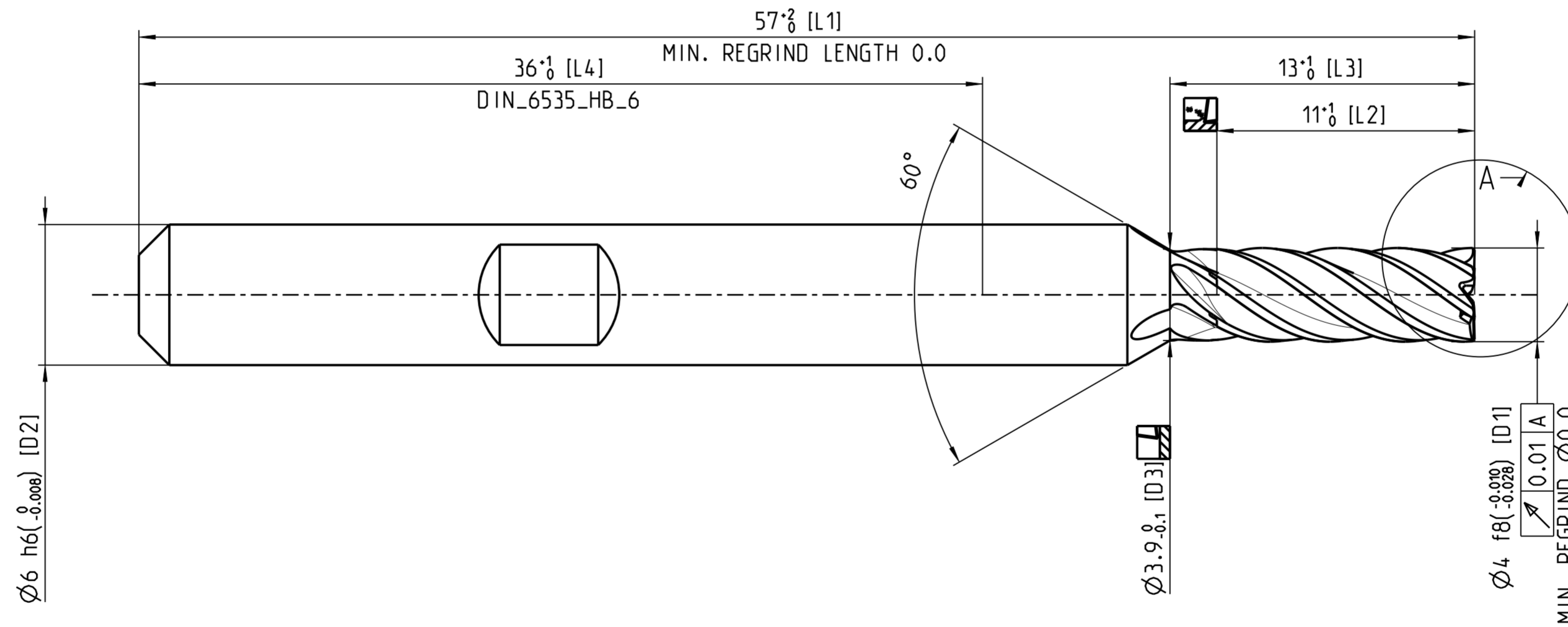
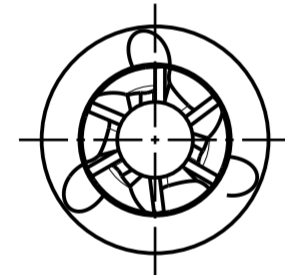
REGRINDING INFO	
TIP	NO
OUTER DIAMETER [D1]	NO
FLUTE	NO
NECK LENGTH [L3]	NO
NECK DIAMETER [D3]	NO
DECOATING	NO



A
10:1

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	> 400
...50	...120	...400	...400	...400	...400
± 1°	± 30'	± 20'	± 10'	± 5'	± 5'



MASS
APPROX. 0.017 kg

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MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2024-11-29	CREATED DESIGN A.	DOCUMENT 607956987-000-00-ED1	INDEX 00
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 ©		DATE APPROVED	SCALE 5:1	MATERIAL NUMBER 31348624	ORIGIN ALD
DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS				TECHNICAL SPECIFICATION SCM292-0400Z06R-F0008HB2-HP826	SHEET 1/1