| Г |   | 1                       |                       |       | 1 |        |                         | / | 7  |
|---|---|-------------------------|-----------------------|-------|---|--------|-------------------------|---|--|
|   | A |                         | 2                     | 3     | 4 |        | 5                       | 6 |  |
|   | B |                         |                       |       |   |        |                         |   |  |
|   | С | CUT<br>MAT<br>30° HELIC | IADRO-DRILL-PLU<br>AL | S     |   |        |                         |   |  |
|   | D | WITH I.C.               |                       |       |   |        | -<br>- 45 <sup>+2</sup> |   | 204±1.5<br>1IN. REGRIND LE   |
|   | E |                         |                       | M 2:1 |   | φ12 h6 | DIN 6535-F              |   |  |
|   | F |                         |                       |       |   |        |                         |   |  |
|   | G |                         |                       |       |   |        |                         |   |  |
|   | H | 1/MAP/S.A2              | 2                     | 3     | 4 |        | 5                       | 6 | M/<br>FA<br>ALL<br>SOL<br>ENT<br>REG<br>FOR<br>SHO<br>ONL<br>THIS<br>ACC<br>DRA<br>VIOI<br>RES |

| 6  | 7  | 8   |                      | 9               | 10                  | )                               | 11                                  |                                    | 12                      |  |
|----|--|---|----------------------|-----------------|---------------------|---------------------------------|-------------------------------------|------------------------------------|-------------------------|--|
|    |  | · · · ·   |                      | INDEX           | •                   |                                 |                                     | DATE                               | NAME                    | ]  |
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|    |  |   |                      |                 |                     |                                 | NON TOLERAL                         | NCED DIMENSIO                      | NS<br>> 120  > 400      | В  |
|    |  |   |                      |                 |                     |                                 | <u>3</u> 6<br><u>± 0.1</u> ± 0.1    | > 6 > 30<br>30120<br>± 0.2 ± 0.3 : | 400.1000<br>± 0.5 ± 0.8 | -  |
|    |  |   |                      |                 |                     |                                 | RADII, CHAMF                        |                                    |                         |  |
|    |  |   |                      |                 |                     |                                 | ANGLES, DIM.                        | OF THE SHORT                       | ER SIDE                 |  |
|    |  |   |                      |                 |                     |                                 | > 1<br>bis 105                      | 0 > 50 ><br>01204                  | 120 > 400<br>⊧00        |  |
|    |  |   |                      |                 |                     |                                 | <u>± 1° ± 3(</u>                    | 0' <u>± 20'</u> ± '                | 10' ± 5'                |  |
|    |  |   |                      |                 |                     |                                 |                                     |                                    |                         |  |
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|    |  |   |                      |                 |                     |                                 |                                     |                                    |                         |  |
|    |  |   |                      |                 |                     |                                 |                                     |                                    |                         |  |
| Ν  | 204±1.5<br>11N. REGRIND I ENGTH 194                                      |   |                      | -               |                     |                                 |                                     |                                    |                         |  |
|    | 11N. REGRIND LENGTH 194<br>156   |   |                      | -               |                     |                                 |                                     |                                    |                         | D  |
| ₄  | (*   | 142)  |                      | -               |                     |                                 |                                     |                                    |                         |  |
|    |  |   | -•                   | (2.0            | 38)                 |                                 |                                     |                                    |                         |  |
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|    |  | IISIONSWERKZEUGE DR. KRESS KG<br>Ventions, know-how, technical<br>S Shown on the drawing are<br>LY. As Far as mapal did not |                      | DRO-DRI<br>MAPA | ILL PLUS, SHANKFO   | DATE OF ISSUE CREATED           | DOCUMENT                            |                                    | INDEX                   | $\left  \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \end{array} \right $ |
|    | REGISTER PROPERTY RIG<br>FORMALLY RESERVES TI<br>PROPERTY RIGHTS. THE    | HTS HEREUPON YET, MAPAL<br>1E RIGHT FOR THE REGISTRATION OF<br>DRAWING AS WELL AS THE MATTERS                               | MAPA                 | Präzisie        | onswerkzeuge        | 2023-06-30 DKO<br>DATE APPROVED | 607838468-000-01<br>MATERIAL NUMBER | -ED1                               | 00<br>ORIGIN            |  |
|    | SHOWN ARE STRICTLY C<br>ONLY BE MADE FOR THE<br>THIS DRAWING NOR COPI    | ONFIDENTIAL. REPRODUCTIONS MAY<br>PURPOSE AGREED UPON. NEITHER<br>ES THEREOE MAY BE MADE                                    | GENERAL TOLERANCE    | <b>Dr. Kre</b>  | SS KG               |                                 | 31053107<br>TECHNICAL SPECIFICATION |                                    | ALD<br>SHEET            |  |
| 6  | DRAWING NO RIGHT TO U<br>VIOLATIONS AGAINST TH<br>RESTRICTIONS WILL BE F | RTIES. WITH THE DELIVERY OF THIS<br>SE IT FOR ANY PURPOSE IS GRANTED.<br>IE OBLIGATIONS TO SECRECY AND USE<br>ROSECUTED.    | SIZE ISO 14405-1 (E) | 9               | ARE MAPAL STANDARDS |                                 | SCD611-1120-2-4-1<br>11             |                                    |                         | ]  |
| U  | 1 1  | I U   |                      | )               |                     | ·                               | 11                                  | <u> </u>                           | ١Z                      |  |