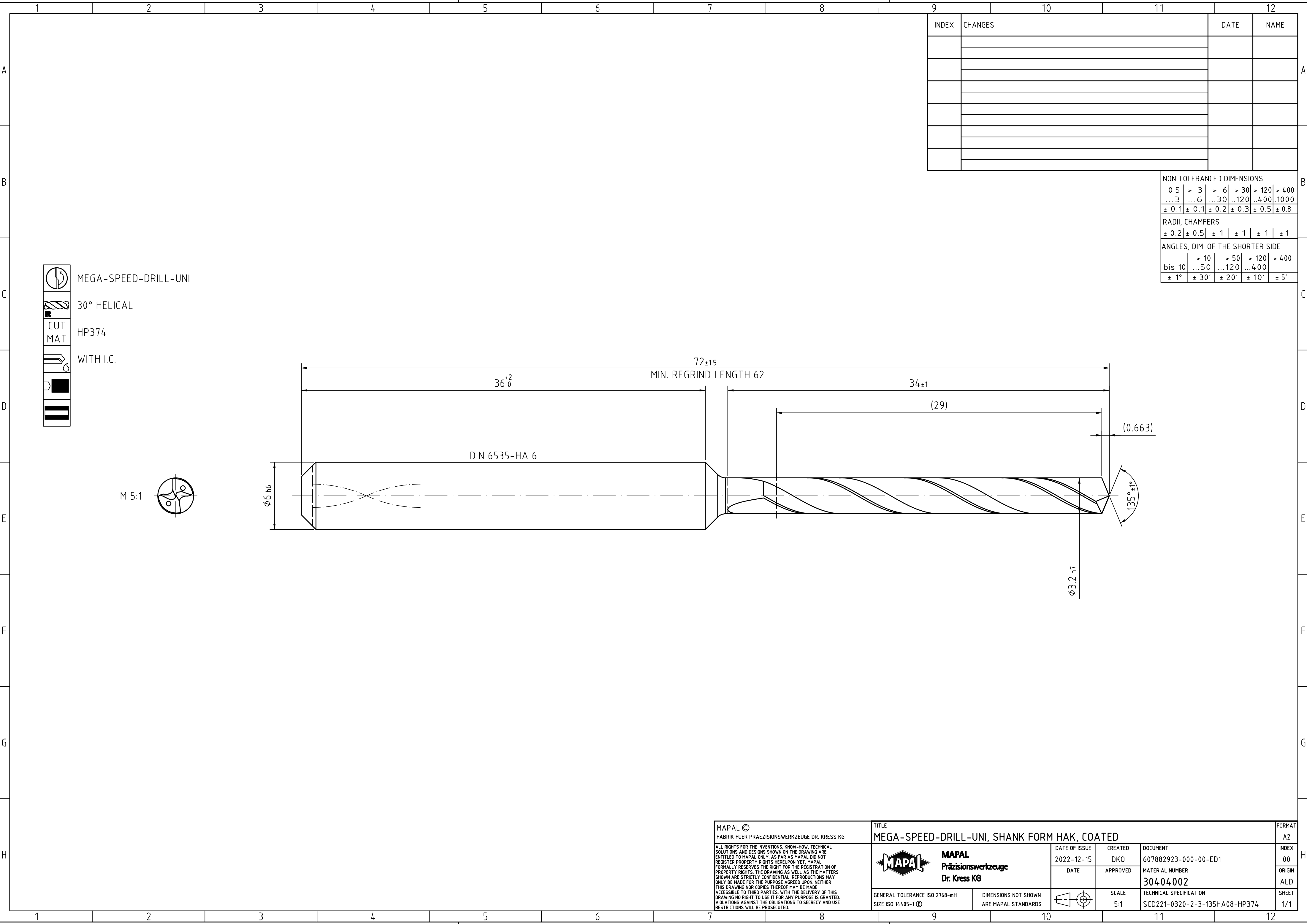




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
... 3	... 6	... 30	... 120	... 400	... 1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
... 50	... 120	... 120	... 400		
± 1°	± 30'	± 20'	± 10'	± 5'	

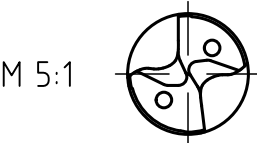
MEGA-SPEED-DRILL-UNI

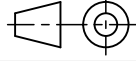
30° HELICAL

CUT MAT

HP374

WITH I.C.



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-SPEED-DRILL-UNI, SHANK FORM HAK, COATED				FORMAT A2
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		DATE	APPROVED	MATERIAL NUMBER 30404002	ORIGIN ALD	
		GENERAL TOLERANCE ISO 2768-mH				SHEET 1/1
		SIZE ISO 14405-1 Ⓢ				
DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS			SCALE 5:1	TECHNICAL SPECIFICATION SCD221-0320-2-3-135HA08-HP374		