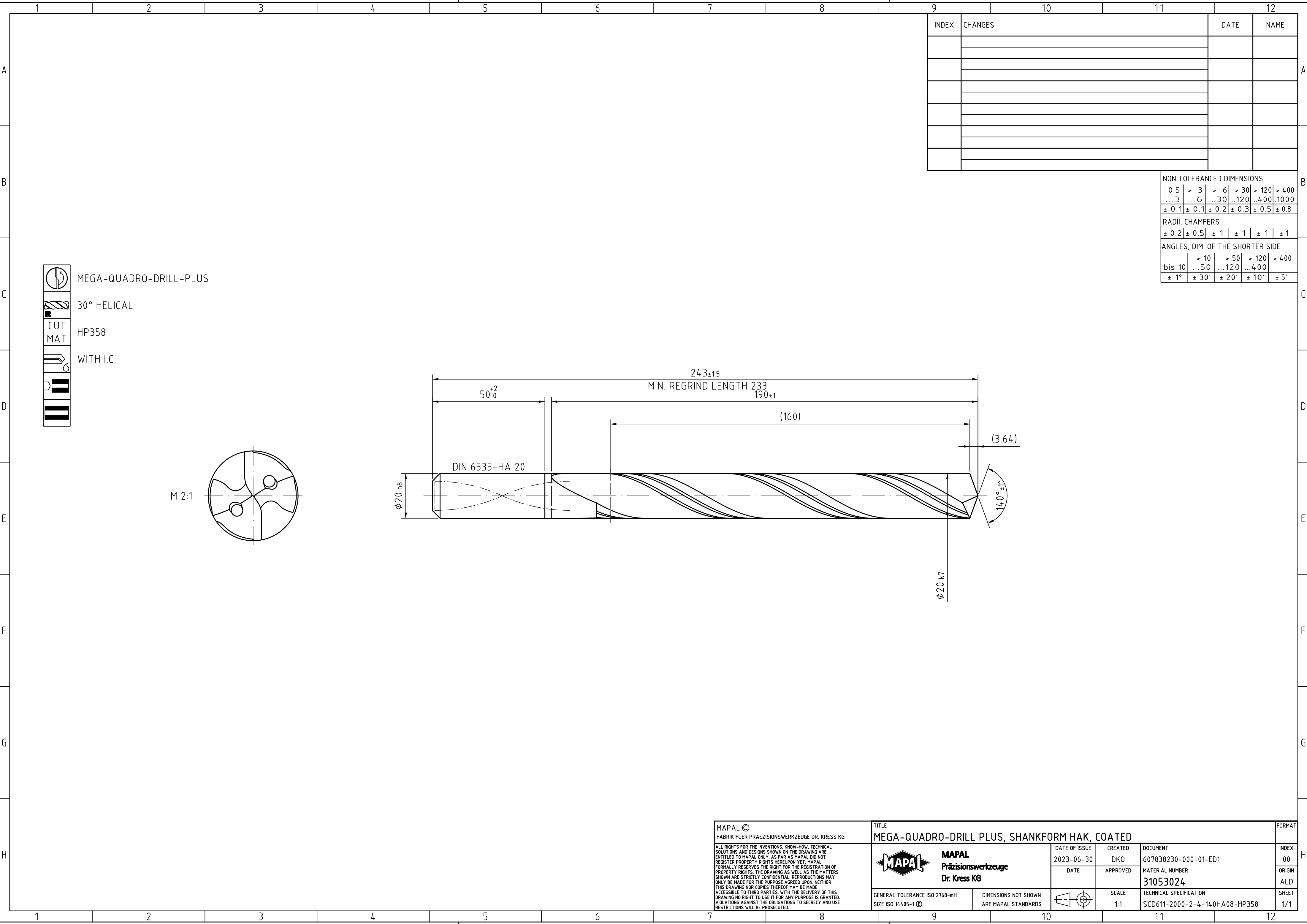
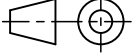




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
... 3	... 6	... 30	... 120	... 400	... 1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-QUADRO-DRILL PLUS, SHANKFORM HAK, COATED			FORMAT
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2023-06-30	CREATED DKO	DOCUMENT 607838230-000-01-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 31053024	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 1:1	TECHNICAL SPECIFICATION SCD611-2000-2-4-140HA08-HP358
					SHEET 1/1