



OPTIMILL-HARDENED-FINISH

55.00° HELICAL FLUTET AT Ø8.00

HP808

REGRINDING INFO	
TIP	YES
OUTER DIAMETER	OPT
FLUTE	OPT
ADDING OF WORKING LENGTH	NO
ADDING OF WORKING DIAMETER	NO
DECOATING	NO

INDEX	CHANGES	DATE	NAME

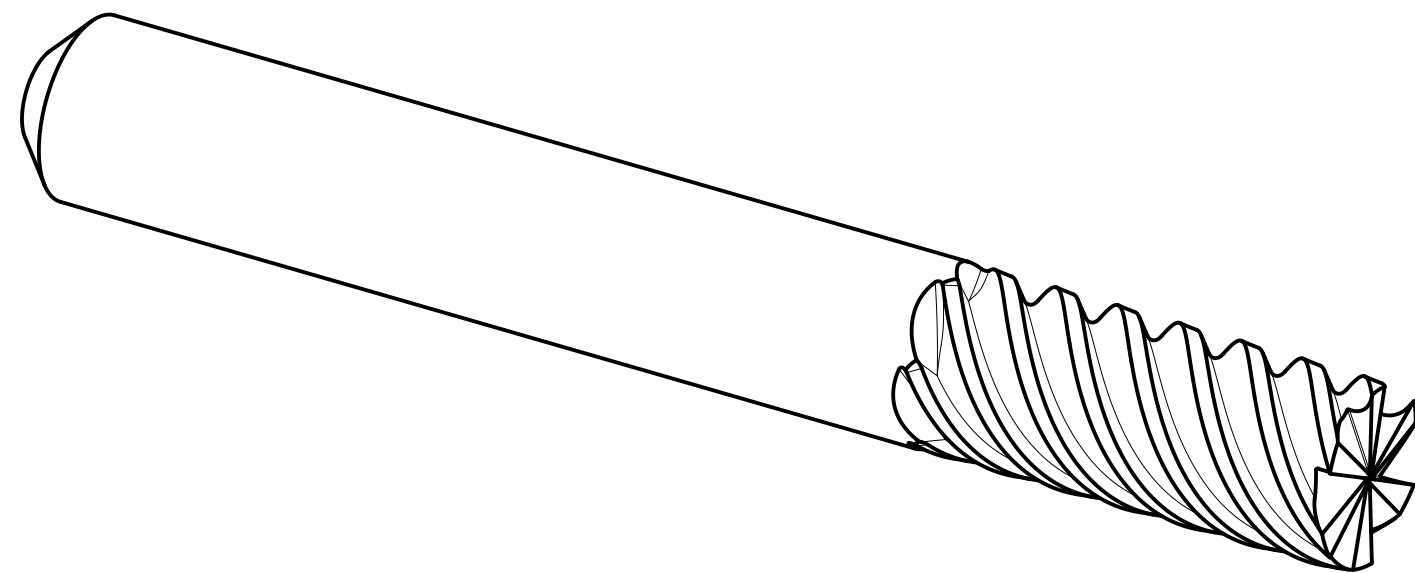
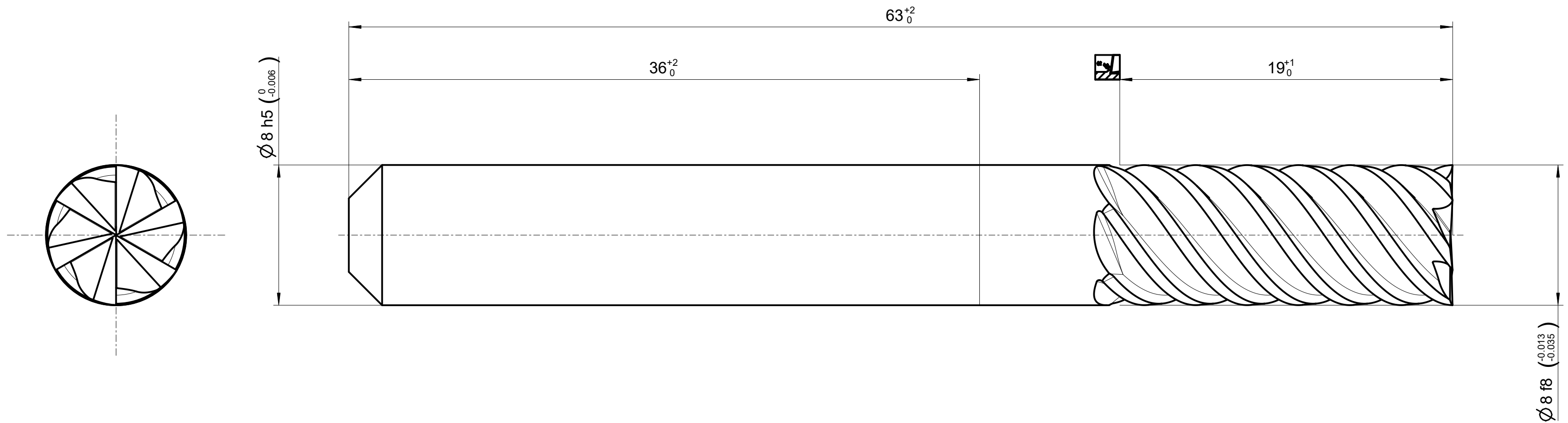
NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	1000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8

RADIII, CHAMFERS					
±0.2	±0.5	±1	±1	±1	±1

ANGLES, DIM. OF THE SHORTER SIDE				
bis 10	> 10	> 50	> 120	> 400
...50	...120	...400		
±1°	±30'	±20'	±10'	±5'



MASSE  
CA. 0.043 kg

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FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG  
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TITLE		FORMA	
OPTIMILL-HARDENED-FINISH, SHANKFORM HA, SC, COATED		A2	
DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2024-02-16	VENU	608035286-000-00-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		31152767	COD
GENERAL TOLERANCE ISO 2768-1H	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	SCALE	TECHNICAL SPECIFICATION
SIZE ISO 14405-1		5:1	SCM104-0800Z06R-S-HA2-HP808
			SHEET
			1/1