1 2	3	4	5 6	7 8	I 9 INDEX CHAN	des 10	11 12 Date name
Α							A
В							NON TOLERANCED DIMENSIONS B
							$\begin{array}{c c c c c c c c c c c c c c c c c c c $
							$\pm 0.2 \pm 0.5 \pm 1 \pm 1 \pm 1 \pm 1$ ANGLES, DIM, OF THE SHORTER SIDE
C OPTIMILL-3D-CR	R,Z=2						$\begin{array}{ c c c c c c c c c c c c c c c c c c c$
HP819							
			50±	1			
		-	(33.978)		10 ^{+0.3}		
D					1.7°0.3 CUTT	NG LENGTH	D
				R R R R R C	20.22005		
	M 20:1	Ø 7 H2					
E		<u>+</u>		786)	0 0.04 f 7		E
				(ø1.78	Ø1.44-		
F							F
REGRINDING	5 INFO						
G	0						G
OUTER DIAMET	TER O						
FLUTE	0						
ADDING OF WORKING	SLENGTH O				TITLE		FORMAT
ADDING OF WORKING	DIAMETER O			MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRE ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICA SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE	ess kg OPTIMILL-3D-CR, SHAN	KFORM HA, SC, COATED	A2
H DECOATING ● YES ● OPTION				SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATT SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS M, ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHEF THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF T DRAWING NOR UPIE I FOR MAY DURDORS I GRAD	NOF TERS AY R	rkzeuge 2021–11–23 MF	607409045-000-01-ED1 00 H
	ר <u>ב</u> אוני	1	Б (THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF T DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRA VIOLATIONS AGAINST THE OBLIGATIONS TO SECRECY AND RESTRICTIONS WILL BE PROSECUTED. 7	NILD.	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	TECHNICAL SPECIFICATION SHEET MCR101-015-0020-1000X050-HP819 1/1
BLATT/MAP/S.A2	Š	4	<u>ک</u> ا		У	10	11 12