



- ECU-DRILL-UNI
- 30° HELICAL
- HP765
- WITHOUT I.C.

INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	..120	..400	..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	
± 1°	± 30'	± 20'	± 10'	± 5'	

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE ECU-DRILL-UNI, SHANK FORM HA, COATED			FORMAT A2
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				CREATED DKO	DOCUMENT 607817003-000-00-ED1
				DATE	MATERIAL NUMBER 30421759
				APPROVED	ORIGIN ALD
				SCALE 2:1	SHEET 1/1
				GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	TECHNICAL SPECIFICATION SCD350-0870-2-2-140HA04-HP765
				DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	