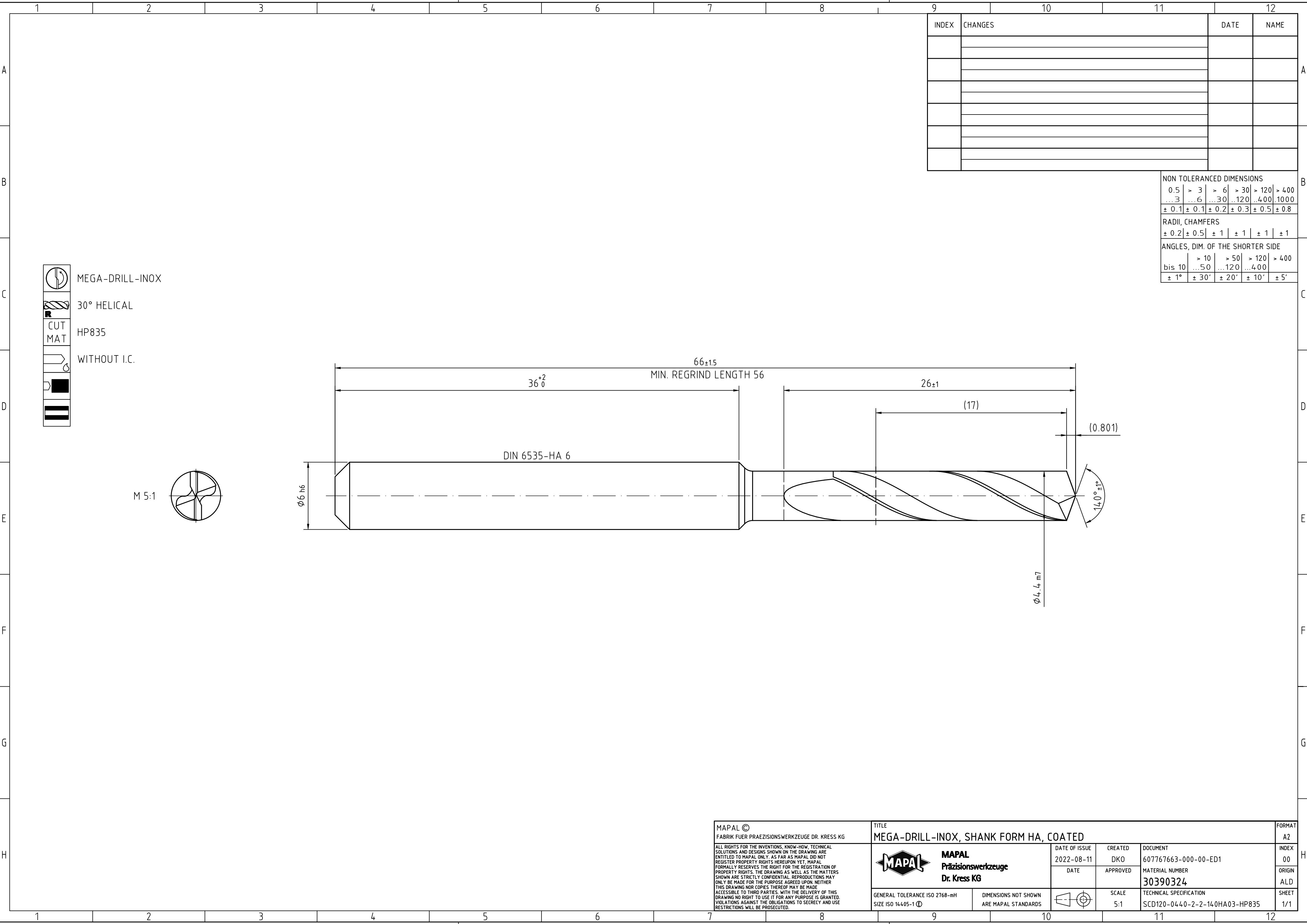
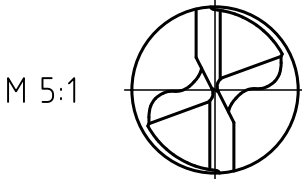




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ± 1°	> 10 ...50	> 50 ...120	> 120 ...400	> 400 ± 10'	> 400 ± 5'

-  MEGA-DRILL-INOX
-  30° HELICAL
-  HP835
-  WITHOUT I.C.
- 
- 



MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-DRILL-INOX, SHANK FORM HA, COATED			FORMAT A2
 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2022-08-11	CREATED DKO	DOCUMENT 607767663-000-00-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 30390324	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 5:1	TECHNICAL SPECIFICATION SCD120-0440-2-2-140HA03-HP835
					SHEET 1/1