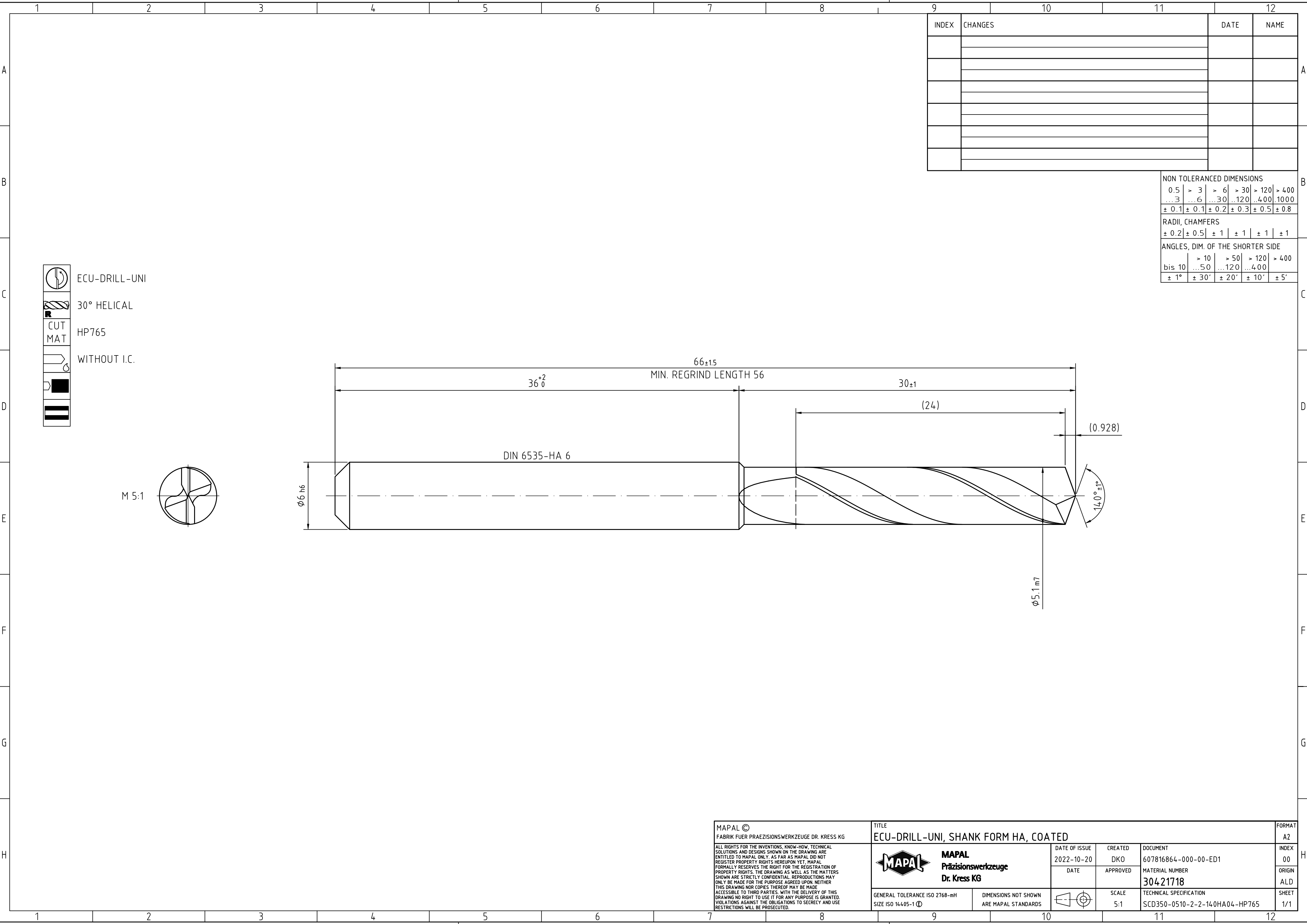




| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
|       |         |      |      |
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|                                  |        |        |       |       |        |
|----------------------------------|--------|--------|-------|-------|--------|
| NON TOLERANCED DIMENSIONS        |        |        |       |       |        |
| 0.5                              | > 3    | > 6    | > 30  | > 120 | > 400  |
| ...3                             | ...6   | ...30  | ..120 | ..400 | ..1000 |
| ± 0.1                            | ± 0.1  | ± 0.2  | ± 0.3 | ± 0.5 | ± 0.8  |
| RADII, CHAMFERS                  |        |        |       |       |        |
| ± 0.2                            | ± 0.5  | ± 1    | ± 1   | ± 1   | ± 1    |
| ANGLES, DIM. OF THE SHORTER SIDE |        |        |       |       |        |
| bis 10                           | > 10   | > 50   | > 120 | > 400 |        |
| ...50                            | ...120 | ...400 |       |       |        |
| ± 1°                             | ± 30'  | ± 20'  | ± 10' | ± 5'  |        |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                           |                                                                                       |                |                                                          |               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------|---------------------------------------------------------------------------------------|----------------|----------------------------------------------------------|---------------|
| MAPAL ©<br>FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | TITLE<br>ECU-DRILL-UNI, SHANK FORM HA, COATED             |                                                                                       |                |                                                          | FORMAT<br>A2  |
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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                           | DATE                                                                                  | APPROVED       | MATERIAL NUMBER<br>30421718                              | ORIGIN<br>ALD |
| GENERAL TOLERANCE ISO 2768-mH<br>SIZE ISO 14405-1 Ⓢ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  | DIMENSIONS NOT SHOWN<br>ARE MAPAL STANDARDS               |  | SCALE<br>5:1   | TECHNICAL SPECIFICATION<br>SCD350-0510-2-2-140HA04-HP765 | SHEET<br>1/1  |