INDEX	CHANGES	DATE	NAME

OPTIMILL-3D-CR-GRAPHITE,Z=4

HC116

75 ± 1

(50)

25^{+1}_{0}

$6^{+0.5}_{0}$ CUTTING LENGTH

$R1_{\pm 0.01}$

$\varnothing 4$ h5

$\varnothing 3.8_{-0.015}^{0}$

$\varnothing 4_{-0.022}^{0}$

REGRINDING INFO	
TIP	○
OUTER DIAMETER	○
FLUTE	○
ADDING OF WORKING LENGTH	○
ADDING OF WORKING DIAMETER	○
DECOATING	○

● YES ◑ OPTIONAL ○ NO

MAPAL ©
FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG

TITLE
OPTIMILL-3D-CR-GRAPHITE, SHANKFORM HA, SC, DIAMOND COATED

FORMAT

MAPAL
Präzisionswerkzeuge
Dr. Kress KG

DATE OF ISSUE	CREATED	DOCUMENT	INDEX
2023-02-10	DKO	607906920-000-00-ED1	00
DATE	APPROVED	MATERIAL NUMBER	ORIGIN
		3153021	ALD

GENERAL TOLERANCE ISO 2768-mH
SIZE ISO 14405-1 ©

DIMENSIONS NOT SHOWN
ARE MAPAL STANDARDS

SCALE	TECHNICAL SPECIFICATION	SHEET
5:1	MCR115-040-0100-2500X075-HC116	1/1

BLATT/MAP/S.A2