



OPTIMILL-UNI-HPC-PLUS

36° HELICAL FLUTET AT Ø20.00

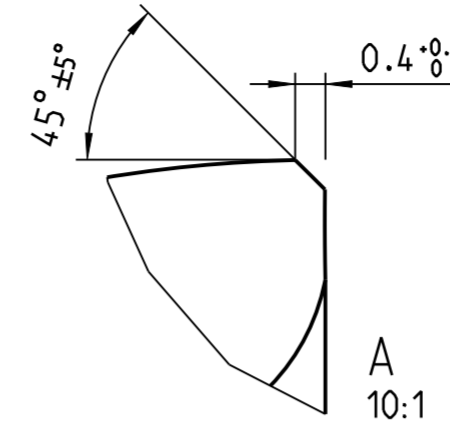
CUT MAT

HP920

MAT

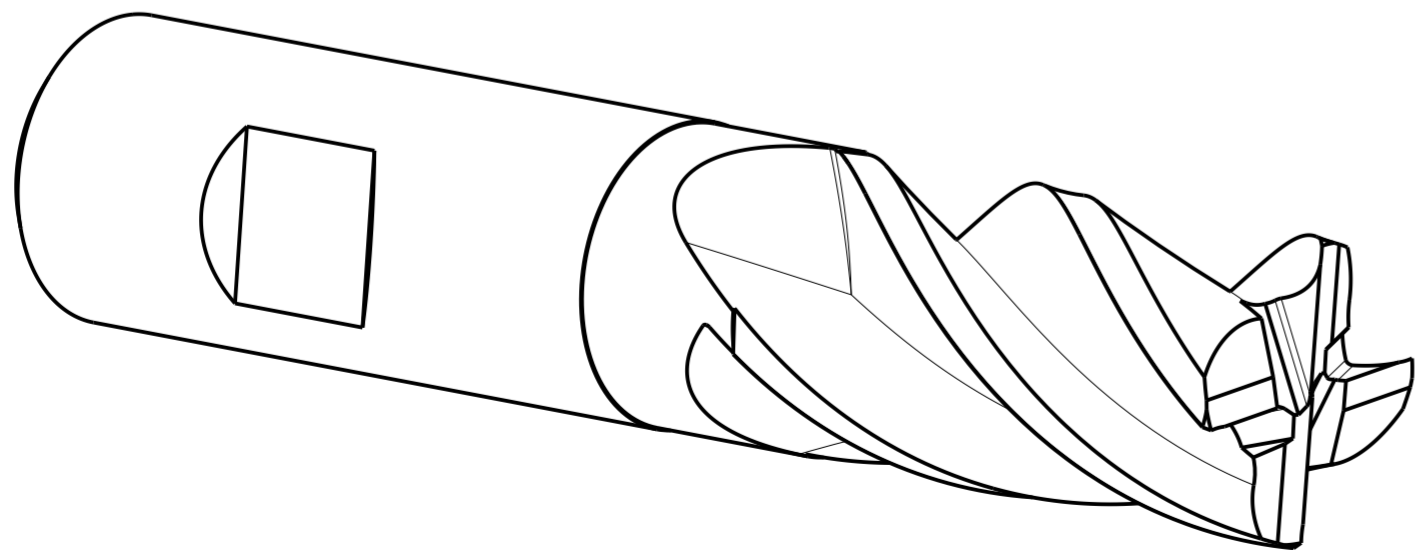
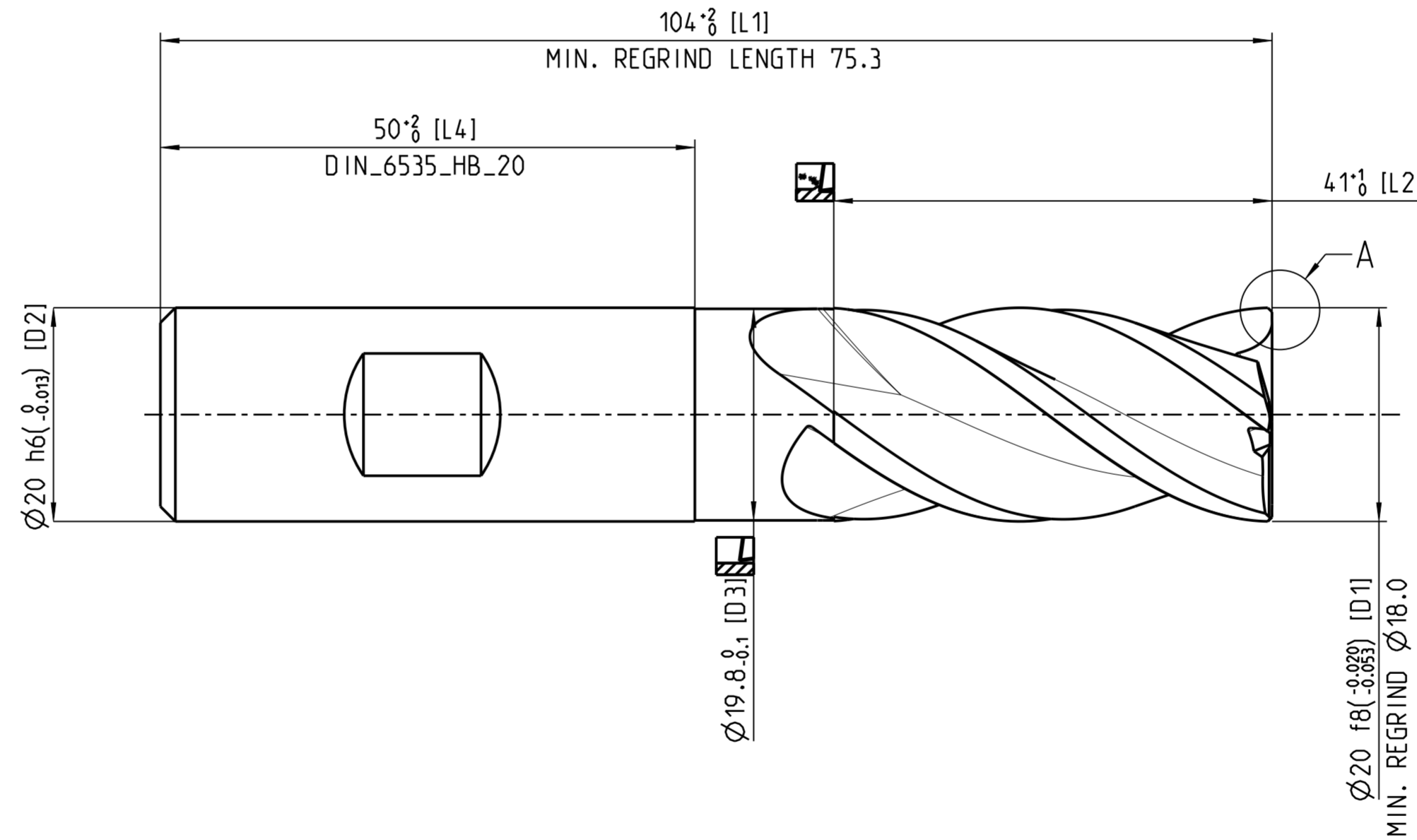
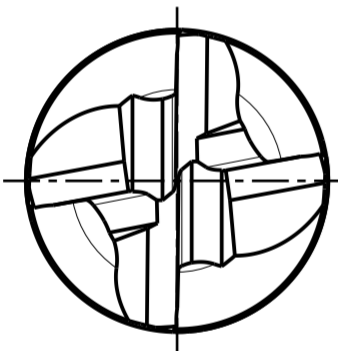
P/M/K

REGRINDING INFO	
TIP	YES
OUTER DIAMETER [D1]	YES
FLUTE	YES
NECK LENGTH [L3]	NO
NECK DIAMETER [D3]	YES
DECOATING	NO



INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5	> 3	> 6	> 30	> 120	> 400
...3	...6	...30	...120	...400	...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10	> 10	> 50	> 120	> 400	> 400
...10	...50	...120	...400	...400	...400
± 1°	± 30'	± 20'	± 10'	± 5'	± 5'



MASS  
APPROX. 0.391 kg

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG	TITLE OPTIMILL-UNI-HPC-PLUS. SHANKFORM HB. COATED	FORMAT A2
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GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1 Ⓢ	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS	<p>INDEX 00</p> <p>ORIGIN ALD</p> <p>SHEET 1/1</p>