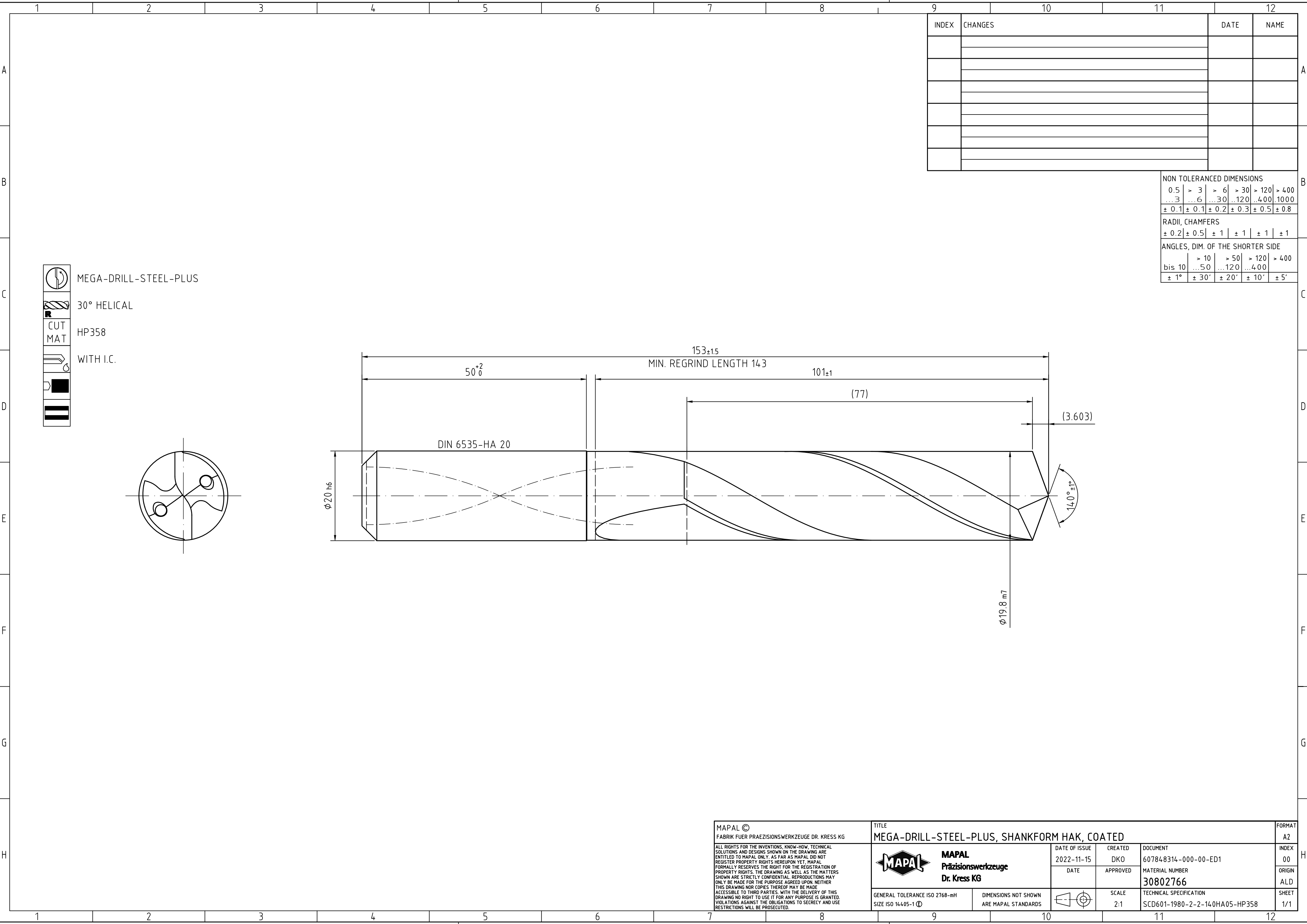
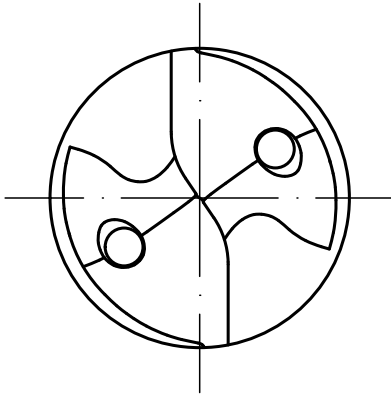




| INDEX | CHANGES | DATE | NAME |
|-------|---------|------|------|
|       |         |      |      |
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|       |         |      |      |

| NON TOLERANCED DIMENSIONS        |        |        |        |        |         |
|----------------------------------|--------|--------|--------|--------|---------|
| 0.5                              | > 3    | > 6    | > 30   | > 120  | > 400   |
| ...3                             | ...6   | ...30  | ...120 | ...400 | ...1000 |
| ± 0.1                            | ± 0.1  | ± 0.2  | ± 0.3  | ± 0.5  | ± 0.8   |
| RADI, CHAMFERS                   |        |        |        |        |         |
| ± 0.2                            | ± 0.5  | ± 1    | ± 1    | ± 1    | ± 1     |
| ANGLES, DIM. OF THE SHORTER SIDE |        |        |        |        |         |
| bis 10                           | > 10   | > 50   | > 120  | > 400  |         |
| ...50                            | ...120 | ...400 |        |        |         |
| ± 1°                             | ± 30'  | ± 20'  | ± 10'  | ± 5'   |         |

- MEGA-DRILL-STEEL-PLUS
- 30° HELICAL
- HP358
- WITH I.C.



|                                                          |  |                                                       |                |                                    |                                                          |
|----------------------------------------------------------|--|-------------------------------------------------------|----------------|------------------------------------|----------------------------------------------------------|
| MAPAL ©<br>FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG |  | TITLE<br>MEGA-DRILL-STEEL-PLUS, SHANKFORM HAK, COATED |                |                                    | FORMAT<br>A2                                             |
| <b>MAPAL</b><br>Präzisionswerkzeuge<br>Dr. Kress KG      |  | DATE OF ISSUE<br>2022-11-15                           | CREATED<br>DKO | DOCUMENT<br>607848314-000-00-ED1   | INDEX<br>00                                              |
|                                                          |  | DATE                                                  | APPROVED       | MATERIAL NUMBER<br><b>30802766</b> | ORIGIN<br>ALD                                            |
| GENERAL TOLERANCE ISO 2768-mH<br>SIZE ISO 14405-1 Ⓢ      |  | DIMENSIONS NOT SHOWN<br>ARE MAPAL STANDARDS           |                | SCALE<br>2:1                       | TECHNICAL SPECIFICATION<br>SCD601-1980-2-2-140HA05-HP358 |
|                                                          |  |                                                       |                |                                    | SHEET<br>1/1                                             |