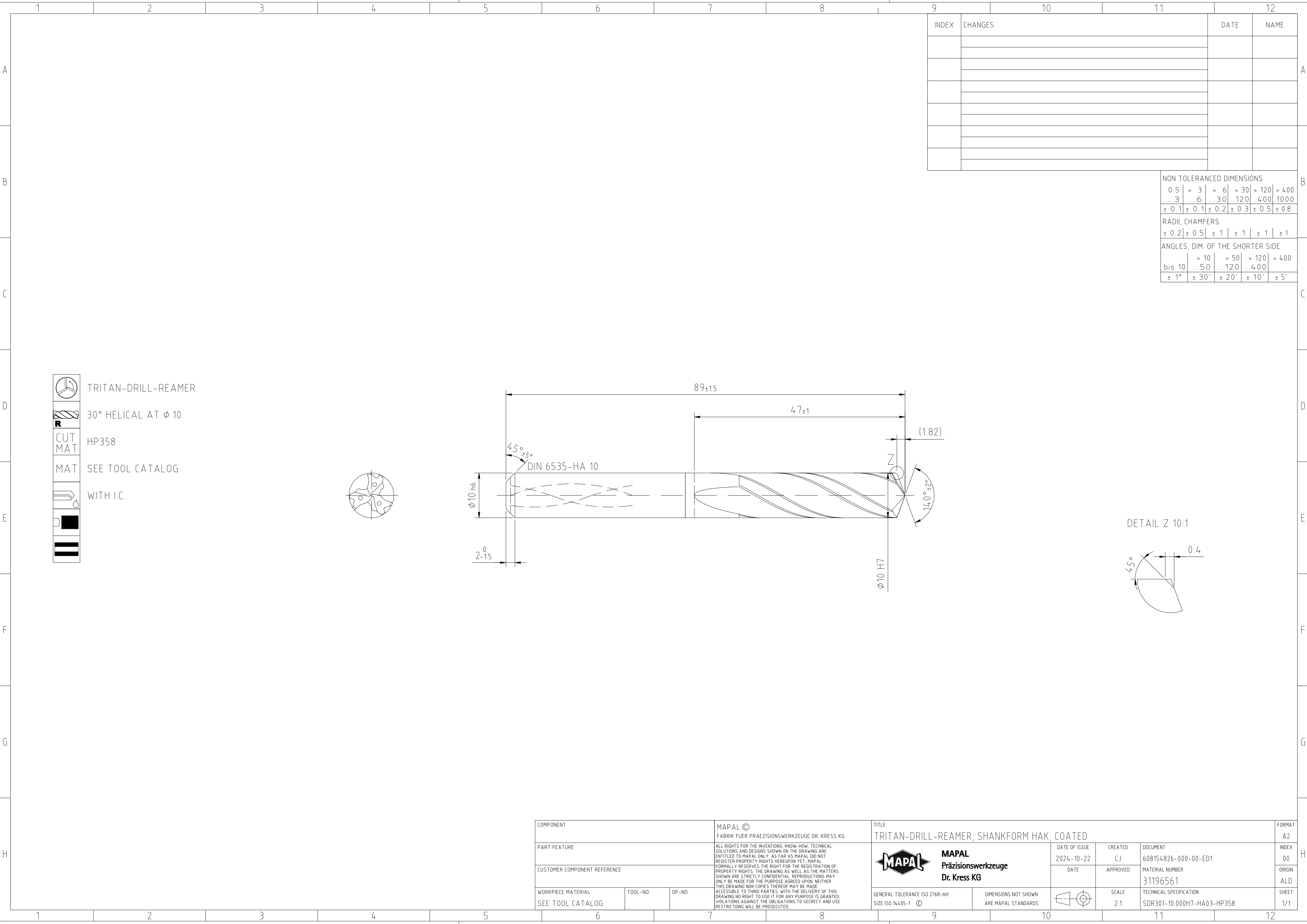




INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS						
0.5	> 3	> 6	> 30	> 120	> 400	
... 3	... 6	... 30	... 120	... 400	... 1000	
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	
RADII, CHAMFERS						
± 0.2	± 0.5	± 1	± 1	± 1	± 1	
ANGLES, DIM. OF THE SHORTER SIDE						
bis 10	> 10	> 50	> 120	> 400		
... 50	... 120	... 400				
± 1°	± 30'	± 20'	± 10'	± 5'		

COMPONENT			TITLE				FORMAT
PART FEATURE			TRITAN-DRILL-REAMER, SHANKFORM HAK, COATED				A2
CUSTOMER COMPONENT REFERENCE			DATE OF ISSUE				INDEX
WORKPIECE MATERIAL			2024-10-22				00
TOOL-NO.			CREATED				ORIGIN
OP-NO.			CJ				ALD
SEE TOOL CATALOG			DOCUMENT				SHEET
			31196561				1/1
			MATERIAL NUMBER				
			31196561				
			TECHNICAL SPECIFICATION				
			SDR301-10.000H7-HA03-HP358				